Proudly made in the USA

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With more than 60 years of industry experience, Roppe products have stood the test of time, and our service and commitment to the commercial flooring industry continues to lead the way.

With a broad range of flooring products manufactured in the USA and readily available, Roppe products provide a clean, finished, professionally designed interior space. LVT. Rubber tile and sheet. Sports flooring. Stair treads. Wall base. Roppe is flooring.

When you think of the last job you installed or sold, do you have a positive and satisfying recollection of the vendor you worked with? When you choose Roppe, you will always finish the project knowing you partnered with one of the best manufacturers the commercial flooring industry has to offer.

WE INVITE YOU TO SHARE IN THE PROVEN. FLOORING. EXPERIENCES. THAT MAKE ROPPE THE PARTNER YOU WANT TO WORK WITH.
ARE YOU IN THE MARKET FOR BETTER FLOORING SOLUTIONS?

Every industry has its special flooring needs. Roppe products are designed to help you achieve your goals for performance, style, safety, sustainability and value.

**COMFORT**
Flooring can contribute to noise reduction and aid in reducing fatigue on feet and joints.

**HEALTHY AIR**
Products formulated free from Red List chemicals that also require less chemicals to maintain provide improved indoor air quality and fewer external health factors.

**AESTHETIC APPEAL**
Choosing the right colors can create stimulating or rest-inducing environments, while unique patterns and designs can aid in disguising dirt, contributing to reduced maintenance costs.

**NOISE REDUCTION**
Quiet environments mean less disruption and distractions making it easier to hear, focus and rest.

**SAFETY**
The best flooring options – as well as proper maintenance and cleaning procedures – put safety and stability underfoot in busy lobbies, corridors and stairs where it really matters.

**LIFE-CYCLE COSTS**
Choosing flooring that is made to last can provide decades of durability and performance. Low maintenance costs also provide greater value over longer product life cycles.
MARKET ADVANTAGES

ROPPES
- EDUCATION
- HEALTHCARE
- HOSPITALITY/RETAIL
- CORPORATE

MARKET ADVANTAGES 5
At Roppe, we’re dedicated to making a positive impact on the environment – in your community and ours. Our products meet high environmental standards and may contribute to the variety of certification systems that are available to today’s design community. From tiles and treads to wall base and adhesives, our products meet high environmental standards without compromising color selection, performance, durability or style.
Sustainability goals by 2025

- **20%** reduction of Greenhouse Gases
- **20%** reduction in Energy Intensity
- **20%** reduction in Water Used & Consumed
- **25%** reduction of Waste to Landfill

Roppe is committed to safer chemical alternatives in our vinyl and rubber products.

We have substituted bio-based phthalate-free plasticizer for petroleum-based plasticizer – eliminating phthalates and lowering greenhouse gases.

- Roppe vinyl tile, tread, wall base and accessory products

We redesigned all rubber products manufactured by Roppe to be **Red List Chemical FREE!**

- Roppe rubber sheet, tile, tread, wall base and accessory products

We redesign all vinyl products manufactured by Roppe using bio-based, phthalate-free plasticizer to reduce Greenhouse Gas impacts by 7-10% versus petroleum-based plasticizer products.
environmental product declaration
Sustainability requires work and complex decision-making. Over the decades, we have continuously worked with raw material suppliers and with the test laboratory and production lines to improve the formulations for Roppe’s products – always preserving durability and improving aesthetics while reducing hazardous components.

Available for the following products. Check roppe.com for the most current listing.
- Rubber Tile
- Pinnacle Rubber Base
- Northern Timbers
- Northern Parallels
- Health & Learning Vinyl Tile

Health Product Declaration® (HPD) Collaborative
Health Product Declaration® (HPD) Collaborative is a not-for-profit, member organization. Using a consensus-based, stakeholder process, HPDC members create, support and evolve the HPD Open Standard for the accurate, reliable and consistent reporting of product contents and associated health information, for products used in the built environment.

Available for the following products. Check roppe.com for the most current listing.
- Rubber Tile
- Rubber Treads
- 700 Series Wall Base
- ESD Vinyl
- SafeTcork® Vinyl Tile
- Vinyl Treads
- Envire® Rubber Sheet/Tile

earning Building Rating System credits
Roppe products contribute to LEED (including LEED V4.1), Green Globes, WELL, Fit-Wel, Living Building Challenge and other rating systems.

Look for this symbol noting Roppe’s EcoEffects® brand products.

proudly made in the USA.

Your link to Roppe product documentation. For more information, please visit roppe.com.
NEW LIFE FOR OLD PRODUCTS

As our nation’s landfills continue to grow, at Roppe we have done the research to find new alternatives and uses for our products once they have exhausted their use in many of our oldest schools, healthcare facilities, churches, hotels, office buildings and more!

When choosing to update a floor that is nearing the end of its traditional life cycle, you can feel confident that Roppe’s IMPACT recycling program meets your strictest requirements for sustainability by creating new and innovative products for the building industry.

The recycled rubber is chopped and cut into one of three primary products: landscaping mulch, playground surfacing or rubber crumb for athletic fields and other applications. The end product is a cost-effective rubber mulch that simultaneously promotes the environment and provides a beautiful, durable landscaping alternative or an eye-catching playground surfacing that is the cleanest and safest on the American market.

Through IMPACT, products like those shown here will be manufactured from your diverted landfill waste when you support our recycling program!

what products can be recycled?

Most of our rubber products are eligible for recycling. For the most current list, please visit roppe.com.
All Roppe rubber flooring combines functionality and good looks. It’s naturally slip resistant and provides outstanding underfoot comfort, noise reduction and life-cycle value.
rubber tile

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Designed for high durability and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, cigarette scorching, most chemicals and common substances.
- Provides underfoot comfort, reduced noise from foot traffic and has an inherent slip resistance.
- All colors available at a Single Price Point within your selected palette. For Dimensions profiles, Fiesta® and Symmetry palettes are available as a special order.

RAISED DESIGN, SMOOTH FINISH AND DIMENSIONS PROFILES

- Smooth finish: Available in 19-11/16” x 19-11/16”, 12” x 12” and 36” x 36” tile sizes and 1/8” and 3/16” gauges.

Health Product Declaration® is available at roppe.com

Environmental Product Declaration® is available at roppe.com
RUBBER TILE
RUBBER TILE
Life cycle cost analysis

Industry studies have shown that flooring materials with a higher initial cost do not necessarily translate to a higher cost in the long run. In fact, findings indicate flooring materials with a higher initial cost will perform more cost effectively over many years. For example, while rubber flooring may cost more initially, the cost of maintaining it is lower. And because it’s extremely durable, it lasts a very long time. So, when examining long-term costs, it is important to consider the total cost of ownership. With the right information, you can help customers control costs – not just on the initial project, but also in the long run.

Source: Spencer Luallen, Technical Maintenance Specialist, Roppe Holding Company

<table>
<thead>
<tr>
<th>Material Type</th>
<th>Initial Installed Cost per SF (Material/labor only, average)</th>
<th>Example Installation Costs for 70,000 SF</th>
<th>Cost of Yearly Biweekly Maintenance</th>
<th>Yearly Savings for Maintenance</th>
<th>Years to Recover the Cost of the Maintenance</th>
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</thead>
<tbody>
<tr>
<td>VCT (Finish)</td>
<td>$1.50</td>
<td>$105,000</td>
<td>$174,465</td>
<td>$141,602 savings</td>
<td>2.5 years</td>
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<tr>
<td>LVT (No Finish)</td>
<td>$4.50-$5.00</td>
<td>$350,000</td>
<td>$32,863</td>
<td>$141,602 savings</td>
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<tr>
<td>Rubber (No Finish)</td>
<td>$9.50-$10.00</td>
<td>$735,000</td>
<td>$32,863</td>
<td>$141,602 savings</td>
<td>5.2 years</td>
</tr>
</tbody>
</table>

“Finish” maintenance based on 2 full strip and wax per year; 2x scrub and recoat; scrub 650 sf per hour; recoat with 2 coats finish; 2 people 250 sf per hr; plus full cleaning every 2 weeks less the 4 weeks above. Cost of chemicals includes stripper 150 sf per G; first coat finish 2000 sf per G; coats 2-5 finish 2500 sf per G (5 coats figured). Cost of labor includes 2 people 250 sf per hour; 7 hrs per day (1750 sf per day). Cost of pads, mops, etc., includes 8 stripping pads, 6 scrubbing pads and 6 burnishing pads.

“No Finish” maintenance based on full cleaning every 2 weeks. Cost of chemicals includes all purpose cleaner 5000 sf per G; 300 sf per G of diluted solution, proper dilution ratio 4 oz neutral cleaner per 1G water. Cost of labor includes 1 person 1250 sf per hr, 7 hrs per day (8750 sf per day). Cost of pads, mops, etc., includes 0 pads if using an autoscrubber w/brush attachment or 2-3 scrubbing pads, 2-3 polish pads.

“Source: Spencer Luallen, Technical Maintenance Specialist, Roppe Holding Company.”
proudly made in the USA
RUBBER TILE
RUBBER TILES COLORS

70 SOLID COLORS
(For all rubber tile and tread profiles excluding Smooth and Hammered R24.)

100 black
177 steel blue
150 dark gray
193 black brown
123 charcoal
114 lunar dust
129 dolphin
178 pewter

194 burnt umber
148 steel gray
175 slate
174 smoke
197 iceberg
110 brown

147 light brown
182 toffee
623 nutmeg
624 chameleon
140 fawn
191 camel
125 fig
171 sandstone

130 buckskin
198 ivory
632 flax
184 almond
170 white
131 bisque
127 harvest yellow
631 sahara

639 beigewood
640 creekbed
122 natural
195 light gray
663 aged fern
648 pear green
647 spring dill
646 gecko

160 forest green
649 sweet basil
169 hunter green
662 envy
118 peacock
187 blue
139 deep navy
627 mariner

618 aubergine
665 horizon
664 blue jay
656 bluebell
654 lagoon
638 cadet
637 night mist
655 peaceful blue

657 sorbet
658 berry ice
621 merlin
659 grape
186 red
137 cinnabar
188 brick
617 terracotta

660 citrus
661 marmalade
643 mimosa
644 sunbeam
642 jonquil
645 blonde
641 moonrise
161 snow
M A R B L E I Z E D  C O L O R S
(For all rubber tile and tread profiles excluding Hammered R24.)

M100 black
M177 steel blue
M150 dark gray
M193 black brown
M123 charcoal
M114 lunar dust
M129 dolphin
M178 pewter
M194 burnt umber
M148 steel gray
M175 slate
M174 smoke
M197 iceberg
M110 brown
M147 light brown
M182 toffee
M623 nutmeg
M624 chameleon
M140 fawn
M191 camel
M125 fig
M171 sandstone
M130 buckskin
M198 ivory
M632 flax
M184 almond
M170 white
M131 bisque
M127 harvest yellow
M631 sahara
M639 beigewood
M640 creekbed
M122 natural
M195 light gray
M663 aged fern
M648 pear green
M647 spring dill
M646 gecko
M160 forest green
M649 sweet basil
M169 hunter green
M662 envy
M118 peacock
M187 blue
M139 deep navy
M627 mariner
M618 aubergine
M665 horizon
M664 blue jay
M656 bluebell
M654 lagoon
M638 cadet
M637 night mist
M655 peaceful blue
M657 sorbet
M658 berry ice
M621 merlin
M659 grape
M186 red
M137 cinnabar
M188 brick
M617 terracotta
M660 citrus
M661 marmalade
M643 mimosa
M644 sunbeam
M642 jonquil
M645 blonde
M641 moonrae
M161 snow
RUBBER TILE COLORS

SYMMETRY COLORS
(For all rubber tile and tread profiles excluding Smooth tile.)

FIESTA® COLORS
(For all rubber tile and tread profiles.)

SAFETCORK® FIESTA® COLORS
(For all rubber tile and tread profiles.)
SAFETCORK® COLORS
(For all rubber tile and tread profiles.)

Z100 black
Z177 steel blue
Z150 dark gray
Z616 platinum
Z193 black brown
Z123 charcoal
Z114 lunar dust
Z129 dolphin

Z178 pewter
Z194 burnt umber
Z148 steel gray
Z175 slate
Z174 smoke
Z197 iceberg

Z110 brown
Z147 light brown
Z619 java
Z181 russet
Z182 toffee
Z623 nutmeg
Z624 chameleon
Z140 fawn

Z191 camel
Z125 fig
Z171 sandstone
Z130 buckskin
Z198 ivory
Z632 flax
Z184 almond
Z170 white

Z131 bisque
Z629 golden
Z127 harvest yellow
Z631 sahara
Z622 brass
Z625 bronze
Z124 taupe
Z122 natural

Z633 gingko
Z628 shamrock
Z195 light gray
Z116 moss
Z634 olive
Z630 pine
Z113 pistachio
Z160 forest green

Z118 peacock
Z169 hunter green
Z146 turquoise
Z606 tropical blue
Z187 blue
Z154 salem blue
Z165 colonial blue
Z139 deep navy

Z627 mariner
Z618 aubergine
Z621 merlin
Z620 plum
Z185 burgundy
Z137 cinnabar
Z186 red
Z613 azalea

Z615 cream
Z626 tangerine
Z617 terracotta
Z188 brick
Z120 tan
Z133 golden honey
Z167 spice
Z161 snow
24" x 24" tile for Fiesta/Marble Fiesta and Symmetry color palettes only

**Overall thickness:** .080" (2.032mm)

**PACKAGING:**
- No. per carton: 20
- Wt. per carton: 60 lbs. (27.22kg)
- Sq. ft. per carton: 80 (7.43 sq. m)

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Health Product Declaration® for Rubber Tile is available at roppe.com

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**24 RUBBER TILE**

19-11/16" x 19-11/16" (50cm x 50cm)

**Overall thickness:** 1/8" (3.175mm)

**PACKAGING:**
- No. per carton: 16
- Wt. per carton: 42 lbs. (19.05kg)
- Sq. ft. per carton: 43 (3.99 sq. m)

---

**RUBBERTILE PROFILES**

19-11/16" x 19-11/16" (50cm x 50cm)

**Overall thickness:** 1/8" (3.175mm); 7/64" (2.78mm) w/out profile

**Profile height:** 1/64" (.4mm)

**Profile diameter:** 1-9/64" (28.97mm)

**PACKAGING:**
- No. per carton: 16
- Wt. per carton: 42 lbs. (19.05kg)
- Sq. ft. per carton: 43 (3.99 sq. m)

---

992 low profile

24" x 24" tile for Fiesta/Marble Fiesta and Symmetry color palettes only

**Overall thickness:** .080" (2.032mm)

**PACKAGING:**
- No. per carton: 20
- Wt. per carton: 60 lbs. (27.22kg)
- Sq. ft. per carton: 80 (7.43 sq. m)
996 vantage
19-11/16” x 19-11/16” (50cm x 50cm)
Overall thickness: 5/32” (3.97mm);
1/8” (3.175mm) w/ out profile
Profile height: 3/64” (1.19mm)
Profile diameter: 1-3/32” (27.78mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 50 lbs. (22.68kg)
Sq. ft. per carton: 43 (3.99 sq. m)

994 square
19-11/16” x 19-11/16” (50cm x 50cm)
Overall thickness: 1/8” (3.175mm);
9/64” (3.57mm) w/ profile
Profile height: 1/32” (.79mm)
Profile width: 1-5/8” (41.28mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 49 lbs. (22.23kg)
Sq. ft. per carton: 43 (3.99 sq. m)

982 crackle
19-11/16” x 19-11/16” (50cm x 50cm)
Overall thickness: 1/8” (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

983 random
19-11/16” x 19-11/16” (50cm x 50cm)
Overall thickness: 1/8” (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

lug back vantage
19-11/16” x 19-11/16” (50cm x 50cm)
(available only with 996, in solid color only)
Thickness: 13/64” (5.16mm) w/ profile;
11/64” (4.37mm) w/ out profile
Profile height: 1/32” (.79mm)
Profile diameter: 1-3/32” (27.78mm)

PACKAGING:
No. per carton: 10
Wt. per carton: 40 lbs. (18.16kg)
Sq. ft. per carton: 27 (2.5 sq. m)

953 warning tile
24" x 24" x 1/8"

984 stripe
19-11/16” x 19-11/16” (50cm x 50cm)
Overall thickness: 1/8” (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)
RUBBER TILE PATTERNS & SHAPES

Designer’s Choice shapes and patterns are an attractive and semi-custom approach to flooring that incorporates Hammered, Smooth or Textured Design tile with 11 geometric shapes that can be used in one of our 6 standard patterns or mixed and matched to create your own unique design.

DESIGNER’S CHOICE® STANDARD PATTERNS

matrix 100  
striata 102  
nuevo 104

tuscany 105  
optic 110  
basketweave 111

DESIGNER’S CHOICE® 11 SHAPES

12" x 12" left hand miter  
3" x 15" left hand miter  
3" x 15" right hand miter  
6" x 18" picket  
12" x 12" right hand miter  
12" x 12"  
19-11⁄16" x 19-11⁄16"  
6" x 12"  
9" x 9"  
6" x 6"

RUBBER TILE PERFORMANCE COMPOUNDS

performance compound

Roppe Performance Compound Rubber Tile is a homogenous rubber tile specifically designed for use in areas that may be subject to oil, grease and other petroleum hydrocarbons. The natural durability and dimensional stability of Performance Compound rubber make this flooring ideal for most high traffic commercial installations that would otherwise not be able to withstand contact with oil and grease.

Performance Compound is durable enough to resist abrasion, impact, scuffs, gouging, burns and most chemicals, yet is also flexible enough to ease installation. The ability to maintain Performance Compound by dry buffing, rather than using waxes or finishes, decreases the long-term maintenance costs and environmental strain due to chemical use and waste.

Roppe Performance Compound Rubber Tile is only available in our solid color palette. Ideal applications include automotive (repair shops, quick lube facilities and automobile storage), industrial (manufacturing facilities, refining facilities and material storage) and transportation (repair facilities, garages and equipment storage).
rubber tile specifications

**Characteristics:**

- **Resistance to Short-Term Chemical Exposure:** No more than slight change in surface dulling, Surface attack, or staining.
- **Resistance to Heat:** Average Delta E not greater than 8.0.
- **Abrasion Resistance:** Less than 1 gram loss after 1,000 cycles.
- **Dimensional Stability:** The dimensional change of the rubber floor tile in both the machine direction (MD) and the across machine (AMD) shall not exceed 0.15%.
- **Thickness:** As specified.
- **Smooth Surface Tile:** + 0.005 in. (+ 0.127mm).
- **Molded Pattern Tile:** + 0.015 in. to 0.05 in. (+ 0.381 mm to -0.127mm).
- **Embossed Pattern Tile:** + 0.015 in. to 0.05 in. (+ 0.381 mm to -0.127mm).
- **Size:** Up to & including 12 by 12 in = + 0.016 in (+0.4mm).
- **Squareness:** Max. 0.010 in (0.254mm) max. +0.020 in. (+ 0.5mm).
- **Quality of Cut:** 0.005 in (0.127mm) max. +0.020 in. (+ 0.5mm).

Dimensions rubber tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe’s [(insert design name)] RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16” x 19-11/16” (50cm x 50cm) size, 1/8” (3.175mm) gauge size, and in the color [(insert color)] selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

Raised design rubber tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe’s [(insert design name)] RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16” x 19-11/16” (50cm x 50cm) size, 1/8” (3.175mm) gauge size, and in the color [(insert color)] selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

SafeTcork® rubber floor tile

All floors shown in the finish schedule or listed in this specification for rubber tile flooring shall be ROPE SAFE FLOORING, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16” x 19-11/16” (50cm x 50cm) size, 1/8” (3.175mm) thick and size [(12” x 12” (304.8mm x 304.8mm), or 19-11/16” x 19-11/16” (50cm x 50cm)] 1/8” only). The color shall be [(insert color name & number)]. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

Smooth finish rubber tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe’s [(insert design name)] RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be [(insert size selected) 12” x 12” (304.8mm x 304.8mm), or 19-11/16” x 19-11/16” (50cm x 50cm)] 1/8” (3.175mm) or 3/16” (4.76mm) gauge size, and in the color [(insert color)] selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

Lug-back vantage rubber tile

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe’s LUG-BACK VANTAGE RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16” x 19-11/16” (50cm x 50cm) size, 13/64” (5.16mm) gauge size, and in the color [(insert color)] selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

**Recommended Adhesives**

- SP-500 Acrylic Aerosol Adhesive
- AW-510 Acrylic Adhesive
- AP-520 Acrylic Roll On Adhesive
- MS-700 Modified Silane Wet-Set Adhesive
- EW-710 Epoxy Modified Urethane Adhesive

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.
ENVIRE
RUBBER SHEET AND TILE

proudly made in the
Red List
Chemical Free

USA

proudly made in the
USA
Envire® Rubber Sheet and Tile combines the sleek beauty of sheet flooring with a palette created to bring design versatility into your space creating an environment that is unique and timeless.

- Free of Red List chemicals, PVC, phthalates and halogens. High performance compound developed for durability while still providing comfort under foot.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in our Symmetry palette, a unique flecked design of tonal rubber chips, that helps hide dirt and debris between cleanings.
- Available in smooth 74" x 50' x .100" gauge rolls that allow for 1" selvage edge on both sides and a more seamless installation. Tiles are available in smooth 24" x 24" x .100".
- Versatile palette allows for product coordination with our other tile, tread, wall base and accessory products.
- All color options available at a Single Price Point. (Custom colors are available; minimum quantities may apply.)

Envire® Rubber Sheet and Tile is available at roppe.com

20 YEAR Commercial Warranty

Most Sustainable Product Award

The Symposium Distinction Awards

Envire® Rubber Sheet with FlashCove™

The Symposion Distinction Awards

Most Sustainable Product Award

Envire® Rubber Sheet with FlashCove™

R O P P E.

Proven. Flooring. Experiences.

Envire® 29
Rubber Welding Beads
Ensure proper fit, finish and appearance by using rubber welding bead in areas that require ongoing and comprehensive wet cleaning and where maintaining proper hygiene is essential. Rubber Welding Beads are available in 200l/f spools.

<table>
<thead>
<tr>
<th>Color Code</th>
<th>Color Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>S100</td>
<td>black</td>
</tr>
<tr>
<td>S123</td>
<td>charcoal</td>
</tr>
<tr>
<td>S194</td>
<td>burnt umber</td>
</tr>
<tr>
<td>S174</td>
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<tr>
<td>S122</td>
<td>natural</td>
</tr>
<tr>
<td>S663</td>
<td>aged fern</td>
</tr>
<tr>
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</tr>
<tr>
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<tr>
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<tr>
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</tr>
<tr>
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**envire® rubber sheet**
ARCHITECT’S MATERIAL SPECIFICATIONS
Roppe Envire Rubber Sheet manufactured by Roppe Corporation, Fostoria, Ohio. The sheet shall be homogeneously constructed of first-quality materials and conform to ASTM F1859. The sheet shall be .100” (2.54mm) in thickness, 72” (1.83m) in width, 50’ (15.24m) in length shall be ________(color selected). Envire Rubber Sheet shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Sheet Flooring with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

**envire® rubber tile**
ARCHITECT’S MATERIAL SPECIFICATIONS
Roppe Envire Rubber Tile manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first-quality materials and conform to ASTM F1344. The tile shall be 24” x 24” (609.6mm x 609.6mm), .100” (2.54mm) in thickness and in ____________ (color selected). Envire Rubber Tile shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Tile with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
• Puncture-proof reinforced bases immune to the failures that plague site-formed bases.
• Strong performance against maintenance machines and point loads, such as chairs.
• Available in 10-foot lengths in two sizes: 3” Floor x 4” Wall and 3” Floor x 6” Wall
Special Sizes available by special orders; please contact your Regional Sales Representative.

When hygiene matters, FlashCove™ is the only base guaranteed to perform.

- Puncture-proof reinforced bases immune to the failures that plague site-formed bases.
- Strong performance against maintenance machines and point loads, such as chairs.
- Available in 10-foot lengths in two sizes: 3” Floor x 4” Wall and 3” Floor x 6” Wall

Special Sizes available by special orders; please contact your Regional Sales Representative.
Our stair treads are the perfect complement to flooring projects in schools, shopping malls, retail settings, government centers, hospitals and airports. Most styles offer ADA nose-compliant features. Better yet, they coordinate with our other tile designs and colors.
As easy to install as they are to maintain, our rubber stair treads are available in the same designer colors as Roppe tile and wall base and come in a large selection of finishes, textures and gauges, including our popular Roppe Raised Design profiles.
rubber treads
RAISED DESIGN TREADS | SPECIALTY RUBBER TREADS

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 9 Profiles: Textured, Raised Circular Vantage, Raised Square, Low Profile Raised Circular, Abrasive Strip, Rib, Smooth, Diamond and Hammered design profiles. Note: Custom lengths can be ordered in 6” increments up to 9 ft. (2.73m) in Textured, Hammered, Vantage, Square and Diamond designs.
- Safety abrasive strips standard on some product lines. Ribbed rubber inserts and custom strips also can be added for extra traction or to aid the visually impaired. Available with self-illuminating photo-luminescent abrasive glow strips for added safety in darkened conditions.
- Treads fully conform with ASTM F2169, Type TS and can include an added performance compound for Oil/Grease Resistance.
- All colors available at a Single Price Point within your selected palette.

Health Product Declaration® is available at roppe.com
rubber treads

92 low-profile
36”-72” in 6” increments

93 textured
36”-108” in 6” increments

94 square
36”-108” in 6” increments

95 hammered w/riser
36”-72” in 6” increments
99 hammerd w/o riser
36”-108” in 6” increments

rubber treads

60/61 hd smooth
36”-72” in 6” increments

70/71 ld smooth
36”-72” in 6” increments

specialty rubber treads

30/31 diamond
30 available in 36”-108” in 6” increments
31 available in 36”-72” in 6” increments

30/31 diamond
30 available in 36”-108” in 6” increments
31 available in 36”-72” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
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98 vantage w/o riser
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97 vantage extended depth
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97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
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96 vantage w/riser
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97 vantage extended depth
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98 vantage w/o riser
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96 vantage w/riser
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97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

96 vantage w/riser
36”-108” in 6” increments
97 vantage extended depth
36”-72” in 6” increments
98 vantage w/o riser
36”-108” in 6” increments

tapered nose

Many Roppe treads have a tapered nose for a clean fit. They help reduce tripping hazards while providing a better finished look.

relief cut

Many of our treads include a molded relief cut that aids in the installation of our treads on today’s angled stairs.
Rubber inserts can be added to rubber treads #30/31, #60/61, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99. Designed for use in our rubber or vinyl stair tread lines, rubber inserts provide a tactile surface that's durable and easy to clean. The low-profile ribbed surface and smooth option are available in 2" strips and offered in colors that coordinate with many of our other product lines.

* Rubber inserts can be added to rubber treads #30/31, #60/61, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

For visually impaired
rubber and vinyl treads for the visually impaired
Designed to improve safety for the visually impaired, Roppe stair treads are available with grit strips and in contrasting colors.

* Abrasive strips can be added to rubber treads #30/31, #60/61, #70/71, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

Tread accessories
rubber and vinyl risers
Risers cover the rear edge of tread to eliminate labor-intensive hand trimming. They are sized to fit most stair risers, but can be trimmed to fit any height (7" or less) or length. Risers are .100" thick. Note: 9 ft. (2.73m) risers are available for rubber treads #30 Diamond Design, #93 Textured Design, #96 and #98 Vantage Profile Designs, and #99 Hammered Design.

Rubber landing mats/tiles
Size: 1/8" gauge, 12" x 12". In addition, all Roppe tiles can be used on landings. Diamond and Smooth landing mats are also available 27" x 27". Smooth tile is also available in 36" x 36".

Rubber and vinyl stringers
Stringers are available in 10" x 50' vinyl and 10" x 72" or 12" x 72" rubber, and in all of the colors in coordinating tread lines at a Single Price Point. Stringers are .080" thick.
70 SOLID COLORS (For all rubber tread profiles.)

- Black
- Steel blue
- Dark gray
- Black brown
- Charcoal
- Lunar dust
- Dolphin
- Pewter
- Burnt umber
- Steel gray
- Slate
- Smoke
- Iceberg
- Brown
- Light brown
- Toffee
- Nutmeg
- Chameleon
- Fawn
- Fig
- Sandstone
- Buckskin
- Ivory
- Flax
- Almond
- White
- Bisque
- Harvest yellow
- Sahara
- Beigewood
- Creekbed
- Natural
- Light gray
- Aged fern
- Pearl green
- Spring dill
- Gecko
- Forest green
- Sweet basil
- Hunter green
- Envy
- Peacock
- Blue
- Deep navy
- Mariner
- Aubergine
- Horizon
- Blue jay
- Bluebell
- Lagoon
- Cadet
- Night mist
- Peaceful blue
- Sorbet
- Berry ice
- Merlin
- Grape
- Red
- Cinnabar
- Brick
- Terracotta
- Citrus
- Marmalade
- Mimosa
- Sunbeam
- Jonquil
- Blonde
- Moonrise
- Snow
MARBLEIZED COLORS
(For all rubber tread profiles.)

M100 black
M177 steel blue
M150 dark gray
M193 black brown
M123 charcoal
M114 lunar dust
M129 dolphin
M178 pewter

M194 burnt umber
M148 steel gray
M175 slate
M174 smoke
M197 iceberg
M110 brown

M147 light brown
M182 toffee
M623 nutmeg
M624 chameleon
M140 fawn
M191 camel
M125 fig
M171 sandstone

M130 buckskin
M198 ivory
M632 flax
M184 almond
M170 white
M131 bisque
M127 harvest yellow
M631 sahara

M639 beigewood
M640 creekbed
M122 natural
M195 light gray
M663 aged fern
M648 pear green
M647 spring dill
M646 gecko

M160 forest green
M649 sweet basil
M169 hunter green
M662 envy
M118 peacock
M187 blue
M139 deep navy
M627 mariner

M618 aubergine
M665 horizon
M664 blue jay
M656 bluebell
M654 lagoon
M638 cadet
M637 night mist
M655 peaceful blue

M657 sorbet
M658 berry ice
M621 merlin
M659 grape
M186 red
M137 cinnabar
M188 brick
M617 terracotta

M660 citrus
M661 marmalade
M643 mimosas
M644 sunbeam
M642 jonquil
M645 blonde
M641 moonrise
M161 snow
**RUBBER TREAD COLORS**

**SYMMEtRY COLORS**
(For all rubber tread profiles.)

<table>
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<th>S123</th>
<th>S194</th>
<th>S174</th>
<th>S623</th>
<th>S191</th>
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<tr>
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<td>charcoal</td>
<td>burnt umber</td>
<td>smoke</td>
<td>nutmeg</td>
<td>camel</td>
<td>almond</td>
<td>beigewood</td>
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<tr>
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<td>aged fern</td>
<td>pear green</td>
<td>gecko</td>
<td>sweet basil</td>
<td>envy</td>
<td>peacock</td>
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<td>bluebell</td>
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<td>jonquill</td>
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**FIESTA® COLORS**
(For all rubber tread profiles.)

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<tr>
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**MARBLEIZED FIESTA® COLORS**
(For all rubber tread profiles.)

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**SAFETCORK® FIESTA® COLORS**
(For all rubber tread profiles.)

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<tbody>
<tr>
<td>oscuro</td>
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<td>amarillo</td>
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</table>
#80 LIGHT-DUTY RIB SQUARE NOSE*
Length: 36” (914.4mm) to 72” (1.828m) nominal
Depth: 12-3/16” (311.2mm) nominal from inside of nose
Thickness: 1/8” (3.175mm) tapering to 1/16” (1.59mm) nominal
Length: 1-9/16” (39.70mm) nominal
Nose Thickness: 1/8” (3.18mm) nominal
Tapered Nose: No
Adjustable Nose: No
PACKAGING:
No. per carton: 10
Wt. per linear ft.: 1.25lbs (1.87kg per linear meter)

#81 LIGHT-DUTY RIB ROUND NOSE*
Length: 36” (914.4mm) to 72” (1.828m) nominal
Depth: 12-3/16” (311.2mm) nominal from inside of nose
Thickness: 1/8” (3.175mm) tapering to 1/16” (1.59mm) nominal
Nose Length: 1-3/8” (34.93mm) nominal
Nose Thickness: 5/64” (3.58mm) nominal
Tapered Nose: No
Adjustable Nose: No
PACKAGING:
No. per carton: 10
Wt. per linear ft.: 1.25lbs (1.87kg per linear meter)
RUBBER STAIR TREADS

#30 SQUARE NOSE DESIGN TREADS*
Length: 36" (91 m) to 108" (2.73m)
Depth: 12-1/16" (304.8mm) nominal from inside of nose
Thickness: 3/16" tapering to 1/8" (4.76mm to 3.175mm) nominal
Nose Length: 1-9/16" (39.70mm) nominal
Nose Thickness: 1/8" (3.175mm) nominal
Tapered Nose: Yes
Adjustable Nose: Yes

PACKAGING:
No. Per Carton: 6 per carton up to 72" (1.83 m) nominal, 4 treads per carton for lengths greater than six feet
Wt. per linear ft.: 2.25 lbs (3.35kg per linear meter)

#31 ROUND NOSE DESIGN TREADS*
Length: 36" (91 m) to 72" (1.83m)
Depth: 12-5/16" (311.2m) nominal from inside of nose
Thickness: 1/4" tapering to 3/16" (6.35mm to 4.76mm) nominal
Nose Length: 1-3/8" (34.93mm) nominal
Nose Thickness: 7/64" (2.78mm) nominal
Tapered Nose: No
Adjustable Nose: No

PACKAGING:
No. Per Carton: 6
Wt. per linear ft.: 2.25 lbs (3.35kg per linear meter)

Diamond #30/#31

#30 DIAMOND SQ NOSE
Length: 36" (91 m) to 108" (2.73m)
Depth: 12-1/16" (304.8mm) tapering to 1/8" (3.175mm to 3.175mm) nominal
Nose Length: 1-7/16" (36.52mm) nominal
Nose Thickness: 1/8" (3.175mm) nominal
Tapered Nose: Yes
Adjustable Nose: Yes

PACKAGING:
No. Per Carton: 6
Wt. per linear ft.: 2.25 lbs (3.35kg per linear meter)

Abrasive strip #30/#31

#50 LIGHT-DUTY SQ NOSE
Length: 36" (91 m) to 108" (2.73m)
Depth: 12-5/16" (311.2m) nominal from inside of nose
Thickness: 3/16" tapering to 1/8" (4.76mm to 3.175mm) nominal
Nose Length: 1-9/16" (39.70mm) nominal
Nose Thickness: 1/8" (3.175mm) nominal
Tapered Nose: No
Adjustable Nose: No

PACKAGING:
No. Per Carton: Heavy-Duty: 6
Light-Duty: 10
Wt. per linear ft.: Heavy-Duty: 2.5 lbs. (3.73kg per linear meter)
Light-Duty: 1.5 lbs. (2.24kg per linear meter)

Styles #40/41 and #50/51 come standard with 2-3/4" abrasive strip only.

Trim mark on back to cut off where 3/16" tile will be flush.

diamond #30/#31

styles #55 1/2" radius

abrasive strip #55/#51

#50 & #51 LIGHT-DUTY ABRASIVE STRIP DESIGN
Length: 36" (91 m) to 72" (1.83m) nominal
Depth: 12-5/16" (311.2m) nominal from inside of nose
Thickness: 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length: #50 1-9/16" (39.70mm) nominal, #51 1-7/16" (36.52mm) nominal
Nose Thickness: 1/8" (3.175mm) nominal
Tapered Nose: No
Adjustable Nose: No

PACKAGING:
No. Per Carton: Heavy-Duty: 6
Light-Duty: 10
Wt. per linear ft.: Heavy-Duty: 2.5 lbs. (3.73kg per linear meter)
Light-Duty: 1.5 lbs. (2.24kg per linear meter)

RUBBER STAIR TREADS

43
#60, #61 – RUBBER DESIGN TREADS*

Length:  36” (911m) to 72” (1.83m) nominal
Depth:  12-5/16” (304.8mm) nominal from inside of nose
Thickness:  1/4” (6.35mm) tapering to 3/16” (4.76mm) nominal
Nose Length:  #60 1-9/16” (39.70mm) nominal, #61 1-3/8” (34.93mm) nominal
Nose Thickness:  3/16” (4.76mm) nominal
Tapered Nose:  No
Adjustable Nose:  No

#70, #71 – LIGHT-DUTY SMOOTH RUBBER TREADS*

Length:  36” (911m) to 72” (1.83m) nominal
Depth:  12-3/8” (311.2mm) nominal from inside of nose
Thickness:  1/8” (3.175mm) nominal
Nose Length:  #70 1-9/16” (39.70mm) nominal, #71 1-7/16” (36.52mm) nominal
Nose Thickness:  1/8” (3.175mm) nominal
Tapered Nose:  No
Adjustable Nose:  No

#93 TEXTURED DESIGN TREADS*

Length:  36” (911m) to 108” (2.73m) nominal
Depth:  12-5/8” (314.3mm) nominal from inside of nose
Thickness:  13/64” (5.15mm) tapering to 7/32” (5.5mm) nominal
Nose Length:  1-9/16” (39.70mm) nominal
Nose Thickness:  1/8” (3.175mm) nominal
Tapered Nose:  Yes
Adjustable Nose:  No

PACKAGING:
No. per carton:  6 treads per carton up to 72” (1.83m) nominal, four treads per carton for lengths greater than six feet
Wt. per linear ft.:  1.7 lbs (2.51kg per linear meter)
#94 RAISED SQUARE DESIGN

- **Length:** 36" (911.2mm) to 108" (2.73m)
- **Depth:** 12-5/16" (311.2mm) nominal from inside of nose
- **Thickness:** 1/4" (6.35mm) tapering to 1/8" (3.18mm) nominal
- **Nose Length:** 1-9/16" (39.7mm) nominal
- **Nose Thickness:** 1/4" (6.35mm) nominal
- **Adjustable Nose:** No

**PACKAGING:**
- **No. per carton:** 6
- **Wt. per linear ft.:** 2.2 lbs (3.28kg per linear meter)

All lengths are nominal.

#99 HAMMERED SQUARE NOSE TREAD W/O RISER

- **Length:** 36" (911.2mm) to 108" (2.73m)
- **Depth:** 12-1/2" (320.7mm) nominal from inside of nose
- **Thickness:** 13/64" (5.16mm) stair tread tapering to 1/8" (3.18mm) nominal
- **Nose Length:** 2" (50.8mm) nominal
- **Nose Thickness:** 1/8" (3.18mm) nominal
- **Tapered Nose:** No
- **Adjustable Nose:** Yes

**PACKAGING:**
- **No. per carton:** 6
- **Wt. per linear ft.:** 2.0 lbs (2.95kg per linear meter)

All lengths are nominal.

#95 HAMMERED SQUARE NOSE ONE-PIECE TREAD AND RISER

- **Length:** 36" (911.2mm) to 108" (2.73m)
- **Depth:** 20-5/8" (520.7mm) nominal from inside of nose
- **Thickness:** 13/64" (5.16mm) stair tread; riser tapers to 5/64" (1.98mm) nominal
- **Nose Length:** 1-9/16" (39.7mm) nominal
- **Nose Thickness:** 1/8" (3.18mm) nominal
- **Tapered Nose:** Yes
- **Adjustable Nose:** No

**PACKAGING:**
- **No. per carton:** 6
- **Wt. per linear ft.:** 2.5 lbs (3.73kg per linear meter)

All lengths are nominal.
**#92 LOW PROFILE RAISED CIRCULAR DESIGN**

- **Length:** 36" (91cm) to 72" (1.83m)
- **Depth:** 12-1/2" (311.2mm) nominal from inside of nose
- **Thickness:** 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
- **Nose Length:** 1-9/16" (39.70mm) nominal
- **Nose Thickness:** 9/64" (3.57mm) nominal
- **Tapered Nose:** No
- **Adjustable Nose:** No

**PACKAGING:**
- **No. per carton:** 6
- **Wt. per linear ft.:** 1.5 lbs (2.24kg per linear meter)

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**Raised Circular Vantage Design One-Piece with Riser #96**

- **Length:** 36" (91cm) to 108" (2.73m)
- **Depth:** 20-7/16" (520.7mm) nominal from inside of nose to 5/64" (1.98mm) nominal
- **Thickness:** 1/4" (6.35mm) nominal tread portion, riser tapers
- **Nose Length:** 1-9/16" (39.70mm) nominal
- **Nose Thickness:** 3/16" (4.76mm) nominal
- **Tapered Nose:** Yes
- **Adjustable Nose:** Yes

**PACKAGING:**
- **No. per carton:** 6
- **Wt. per linear ft.:** 2.5 lbs (3.73kg per linear meter)
#97 EXTENDED LENGTH VANTAGE DESIGN*

- **Length:** 36” (91cm) to 72” (1.83m)
- **Depth:** 15” (381mm) nominal from inside of nose
- **Thickness:** 1/4” (6.35mm) tapering to 3/32” (2.41mm) nominal
- **Nose Length:** 1-9/16” (39.70mm) nominal
- **Nose Thickness:** 3/16” (4.76mm) nominal
- **Tapered Nose:** Yes
- **Adjustable Nose:** Yes

**PACKAGING:**
- **No. per carton:** 6
- **Wt. per linear ft.:** 2 lbs (2.98kg per linear meter)

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#98 VANTAGE PROFILE W/O RISER*

- **Length:** 36” (91cm) to 108” (2.73m)
- **Depth:** 12-1/16” (304.8mm) nominal from inside of nose
- **Thickness:** 3/16” (4.76mm) tapering to 1/8” (3.175mm) nominal
- **Nose Length:** 1-9/16” (39.70mm) nominal
- **Nose Thickness:** 1/8” (3.18mm) nominal
- **Tapered Nose:** Yes
- **Adjustable Nose:** Yes

**PACKAGING:**
- **No. per carton:** 6 treads per carton up to 72” (1.83m) nominal four treads per carton for lengths greater than six feet
- **Wt. per linear ft.:** 2 lbs (2.98kg per linear meter)

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* Rubber inserts can be added to rubber treads #30/31, #60/61, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

* Abrasive strips can be added to rubber treads #30/31, #60/61, #70/71, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.
Our vinyl stair tread designs combine the best of two worlds – affordability and durability – without sacrificing the good looks and quality you’ve come to expect from Roppe products.

• Compound contains bio-based phthalate-free, from a rapidly renewable resource, and 4-6% pre-consumer waste. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
• Available in two styles and 42”, 48” and 72” lengths.
• Coordinating risers and stringers available.
• Abrasive strips and ribbed or smooth rubber inserts can be added to all styles.
• Color line is consistent with the Ready Base line of wall base that can be specified on budget-conscious jobs.
• Dedicated color line of 15 colors that are inherent throughout thickness of the tread and available at a Single Price Point.

vinyl treads

- Compound contains bio-based phthalate-free, from a rapidly renewable resource, and 4-6% pre-consumer waste. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in two styles and 42”, 48” and 72” lengths.
- Coordinating risers and stringers available.
- Abrasive strips and ribbed or smooth rubber inserts can be added to all styles.
- Color line is consistent with the Ready Base line of wall base that can be specified on budget-conscious jobs.
- Dedicated color line of 15 colors that are inherent throughout thickness of the tread and available at a Single Price Point.

Health Product Declaration® is available at roppe.com
**#16 LIGHT-DUTY SQ NOSE**
- 5/32" x 12-13/32" x 5/64"

**#17 LIGHT-DUTY RD NOSE**
- 5/32" x 12-11/32" x 5/64"

**Light-duty rib #16/#17**
- Length: 42" (1.07m), 48" (1.22m) or 72" (1.83m)
- Depth: 12-13/32" (315.12mm) to 12-11/32" (317.5mm)
- Thickness: 5/32" (3.96mm) to 5/64" (1.984mm)
- Packaging: No. per carton: 10, Wt. per ft.: 1.30 lb. (0.59kg per m)

**#18 HEAVY-DUTY SQ NOSE**
- 15/64" x 12-1/2" x 1/8"

**#19 HEAVY-DUTY RD NOSE**
- 13/16" x 12-1/2" x 1/8"

**Heavy-duty rib #18/#19**
- Length: 42" (1.07m), 48" (1.22m) or 72" (1.83m)
- Depth: 12-1/2" (317.5mm)
- Thickness: 15/64" (6.35mm) to 1/4" (6.35mm)
- Packaging: No. per carton: 6, Wt. per ft.: 1.80 lbs. (0.816kg per m)
• Constructed of heat-treated exterior-grade aluminum 6063T3, with an epoxy filled face increases slip resistance and is resistant to marring, scratching and chipping.

• Meet ADA guidelines for the visually impaired when contrasting colors are selected.

• Factory pre-drilled and countersunk holes for a flush finish with mechanical fasteners.

• Stocked in 9" nominal depths and 36" and 48" lengths. 7-1/2" and 11" nominal depths available by special order.

• 7” plate and 4” nosings are also available.

• Available in seven (7) colorfast solid colors or two-color combinations. Select from: Black, Red, Yellow, Green, Blue, Gray or Brown and are all available at a Single Price Point. Custom color matching is available and ideal to show off school or corporate branding colors.
When safety and strength are most important, choose Roppe Metal Stair treads. Our treads have load bearing capabilities and are easy to install and maintain. Roppe Metal Stair Treads are ideal for installation indoors or outdoors over commercial and residential steps and landings.

**metal stair treads**

ARCHITECTS’ MATERIAL SPECIFICATIONS

All aluminum treads shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE METAL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Metal Stair Treads aluminum base shall be constructed of heat treated exterior grade aluminum 6063T3 and filled with a UV stable, chemical-resistant, closed-cell, anti-slip epoxy coating combined with mineral abrasive grits that are uniform throughout providing anti-slip properties and construction of first quality materials, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. Roppe Metal Stair Treads shall be .250” (6.35 mm) nominal thickness, shall conform to industry standards. Roppe Metal Stair Treads shall be .250” (6.35mm) in nominal thickness, ___ (mm) in nominal depth, ______ (mm) in nominal length and in either single color or color combinations __________ stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
rubber stair treads

ARCHITECTS’ MATERIAL SPECIFICATIONS
All stair treads indicated in the finish schedule or otherwise listed in this specification shall be MOLDED RUBBER STAIR TREADS, manufactured by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneously constructed of first-quality resilient rubber compound and the color (and marbleization, if applicable) shall extend throughout the thickness of the tread. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to ASTM F2169, Type TS, Composition A, Types 1, 2 and 4. The molded rubber stair treads shall be type (insert number and name) and shall be _______ (insert thickness). They shall have _______ (round or square) nosing and a length of _______ (72” (1.83m) maximum standard, or special orders up to 9 ft. (2.73m) [styles #30, #93, #94, #96, #98 and #99 only]). The color shall be _______ (specify by number and name). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

raised and smooth design rubber stair treads

ARCHITECTS’ MATERIAL SPECIFICATIONS
All floors shown in the finish schedule or listed in this specification shall be Roppe _______ (profile number) RAISED DESIGN RUBBER STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Raised Design Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS. Rubber Stair Tread shall be _______ (1/8” (3.175mm), 3/16” (4.76mm), 13/64” (5.15mm) or 1/4” (6.35mm)) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Raised Design Rubber Stair Treads shall be 72” (1.83m) in length, or up to 9’ (2.73m) maximum standard in Style #30 Diamond Square Nose, #93 Textured Design, #98 Raised Circular Vantage Design Tread, and #99 Hammered Design without riser, and in the _______ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

abrasive strip design & smooth design rubber stair treads

ARCHITECTS’ MATERIAL SPECIFICATIONS
All floors shown in the finish schedule or listed in this specification shall be _______ (1/8” (3.175mm), 3/16” (4.76mm) or 1/4” (6.35mm)) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Abrasive Strip Design & Smooth Design Rubber Stair Treads shall be _______ (72” (1.83m)) in length and in the _______ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
fiesta® rubber stair treads

ARCHITECTS’ MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE FIESTA® RUBBER STAIR TREAD as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Fiesta Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Fiesta Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS, Class 2 (Patterned), Group 1 (Abrasive) and Group 2 (contrast for visually impaired). The Fiesta molded rubber stair treads shall be _____ (insert name and number) and shall be _______ in thickness (insert thickness). They shall have square nosing and a length of _______ (insert length - 36” (91.4cm), 42” (1.07m), 48” (1.22m), 54” (1.37m), 60” (1.52m), 72” (1.83m), or special order up to 108” (2.73m) for style #30, #93, #96, #98 and #99 only). The color shall be _______ (specify by name and number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

safeTcork® rubber stair treads

ARCHITECTS’ MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE SAFETCORK® RUBBER STAIR TREAD as furnished by Roppe Corporation, Fostoria, Ohio. Roppe SafeTcork Rubber Stair Treads shall be homogeneous in construction of first-quality raw material, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The SafeTcork Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS, Class 2 (Patterned), Group 1 (Abrasive) and Group 2 (contrast for visually impaired). The SafeTcork molded rubber stair treads shall be _______ (insert name and number) and shall be _______ in thickness (insert thickness). They shall have square nosing and a length of _______ (insert length - 36” (91.4cm), 42” (1.07m), 48” (1.22m), 54” (1.37m), 60” (1.52m), 72” (1.83m), or special order up to 108” (2.73m) for style #30, #93, #96, #98 and #99 only). The color shall be _______ (specify by name and number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

vinyl stair treads

ARCHITECTS’ MATERIAL SPECIFICATIONS

All stair treads listed in the finished schedule or listed in the specification as Vinyl Stair Treads shall be ROPPE VINYL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneous constructed of first-quality raw material, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The treads shall conform fully with ASTM F2169, Standard Specification for Resilient Stair Treads: Type TV; Class 2; Group 1 & 2. The vinyl treads shall be _______ (insert number and name) and shall be 5/32” (3.968mm), 1/4” (6.35mm) nominal thickness. They shall be _______ (specify round or square nose), and nominal length of _______ (specify length) in the color selected (specify color). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

metal stair treads

ARCHITECTS’ MATERIAL SPECIFICATIONS

All aluminum treads shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE METAL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Metal Stair Treads aluminum base shall be constructed of heat treated exterior grade aluminum 6063T3 and filled with a UV stable, chemical-resistant, closed-cell, anti-slip epoxy coating combined with mineral abrasive grits that are uniform throughout providing anti-slip properties and construction of first quality materials, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. Roppe Metal Stair Treads shall be _______ (insert name and number) and shall be _______ in thickness (insert thickness). They shall have square nosing and a length of _______ (insert length - 36” (91.4cm), 42” (1.07m), 48” (1.22m), 54” (1.37m), 60” (1.52m), 72” (1.83m), or special order up to 108” (2.73m) for style #30, #93, #96, #98 and #99 only). The color shall be _______ (specify by name and number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

rubber & vinyl risers

ARCHITECTS’ MATERIAL SPECIFICATIONS

Roppe rubber & vinyl risers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Risers shall be constructed of first quality materials and shall be free from imperfections. Risers shall be _______ material (Rubber or Vinyl) in 7” x _______ in size (insert size [Rubber 36”, 42”, 48”, 54”, 60”, 72”, 78”, 84”, 96” or 108” [Vinyl 50”]), _______ in color (insert color). Risers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

smooth/diamond landing mats

ARCHITECTS’ MATERIAL SPECIFICATIONS

Roppe smooth / diamond landing mats manufactured by Roppe, Fostoria, OH 44830. Smooth / Diamond Landing Mats shall be constructed of first quality materials and shall be free from imperfections. Landing Mats shall be _______ material (Smooth / Diamond) in 27” x 27” (685.8 mm x 685.8 mm) in size, _______ (insert height size [Rubber 10” or 12”] [Vinyl 10”]) x _______ in size (insert length size[Rubber 6” [Vinyl 50”]), _______ in color (insert color). Landing Mats shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

rubber & vinyl stringers

ARCHITECTS’ MATERIAL SPECIFICATIONS

Roppe rubber & vinyl stringers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Stringers shall be constructed of first quality materials and shall be free from imperfections. Stringers shall be _______ (insert Rubber or Vinyl material in ”) (insert height size [Rubber 10” or 12”] [Vinyl 10”]) x _______ in size (insert length size[Rubber 6” [Vinyl 50”]), _______ in color (insert color). Stringers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.
Unique design opportunities plus Made in the USA for fast availability in this fast-growing category. Various palettes complement our 70 colors of wall base, rubber tile and tread.
Timeless grains and hues that complement many design styles and textures.
Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).

**20 YEAR Commercial WARRANTY ROPPE**

Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).

**20 YEAR Commercial WARRANTY ROPPE**

**Northern Timbers**

**PREMIUM VINYL WOOD PLANK**

- Premium construction that can be recycled after use and offers a 20-year commercial warranty. Glue down planks are formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.
- Made in the U.S.A. and meets FloorScore® and CHPS criteria.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8" construction on glue down and 3/16" loose-lay construction helps conceal subfloor imperfections and allows for flush installation with other 1/8" and 3/16" products.
- Northern Timbers: Available in 23 colors/grains of 4” x 36” and 6” x 48” glue down planks; 8 colors/grains of 6” x 48” loose-lay planks with a straight edge.
- All colors/grains available at a Single Price Point.

**C-Shield**

**FINISH**

- wear layer
- print film
- core sheet
- core sheet
- balance sheet

Create any combination of product thickness & wear layer to meet your applications’ needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.

**WEAR LAYER OPTIONS**

- 6 MIL
- 12 MIL
- 20 MIL
- 28 MIL
- 40 MIL

**OVERALL PRODUCT THICKNESS OPTIONS**

- 2.0 mm
- 2.5 mm
- 3.0 mm
- 5.0 mm

*Customize your wear layer to meet your applications’ needs. Contact us to discuss custom combinations for product thickness and wear layer.

**Environmental Product Declaration® is available at roppe.com**

**ROPPE. Proven. Flooring. Experience.**

**NORTHERN TIMBERS**
Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).

NORTHERN TIMBERS / LOOSE-LAY

Size: 4" x 36" (101.6 mm x 914.4 mm)
6" x 48" (152.4 mm x 1,219.2 mm)
6" x 48" (152.4 mm x 1,219.2 mm) loose-lay

Thickness: 1/8" (3 mm)
3/16" (5 mm) loose-lay

No. per carton: 36 - 4" x 36"
18 - 6" x 48"
10 - 6" x 48" loose-lay

Wt. per carton: 37 lbs. (16.78kg) - 4" x 36"
37 lbs. (16.78kg) - 6" x 48"
37 lbs. (16.78kg) - 6" x 48" loose-lay

Sq. ft. per carton: 35.95 (3.34 sq.m) - 4" x 36"
35.95 (3.34 sq.m) - 6" x 48"
20.02 (1.86 sq.m) - 6" x 48" loose-lay
Coordinating Roppe tile, tread and wall base colors:

032 copper hickory
037 ash walnut
041 cocoa pine
280 zebra mist
281 whitewashed oak
275 pewter cherry
045 steely ash
042 voodoo beech
281 limed橡木 oak
274

NORTHERN TIMBERS
LVT
NORTHERN PARALLELS
PREMIUM VINYL WOOD PLANK & TILE
20 YEAR COMMERCIAL WARRANTY
**northern parallels**

**PREMIUM VINYL PLANK & TILE PALETTES**

(see next page for all color options)

- **northern parallels stone**
  - 3 colors/patterns

- **northern parallels desert**
  - 6 colors/patterns

- **northern parallels chevron**
  - 3 colors/patterns

- **northern parallels mini wood**
  - 4 colors/patterns

- **northern parallels travertine**
  - 4 colors/patterns

- **northern parallels coastal**
  - 4 colors/patterns

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**Create any combination of product thickness & wear layer to meet your applications’ needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.**

**WEAR LAYER OPTIONS**

6 MIL | 12 MIL | 20 MIL | 28 MIL | 40 MIL

**OVERALL PRODUCT THICKNESS OPTIONS**

2.0 mm | 2.5 mm | 3.0 mm | 5.0 mm

*Customize your wear layer to meet your applications’ needs. Contact us to discuss custom combinations for product thickness and wear layer.

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- **Premium construction** that can be recycled after use and offers a 20-year commercial warranty. Glue down planks are formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.
- **Made in the U.S.A.** and meets FloorScore® and CHPS criteria.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8” construction allows for flush installation with other 1/8” products.
- Available in 24 colors/patterns of 12” x 24”, 18” x 18” tiles and a 9-1/4” x 59-1/4” plank.
- All colors/grains available at a Single Price Point.

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**Environmental Product Declaration® is available at roppe.com**

**ROPPE.**

Proven. Flooring. Experiences.
STONE COLLECTION
18" x 18" x 1/8" (3 mm) / 28 MIL WEAR LAYER

MINI WOOD COLLECTION
12" x 24" x 1/8" (3 mm) / 28 MIL WEAR LAYER

STONE COLLECTION

- pyrenees
- alps
- dolomites

Coordinating Roppe tile, tread and wall base colors:
- natural
- smoke
- camel

MINI WOOD COLLECTION

- olympic
- hunan
- amazon
- humboldt

Coordinating Roppe tile, tread and wall base colors:
- natural
- smoke
- charcoal
- nutmeg

Stone and Desert Collections
Size: 18" x 18" x 1/8" (3 mm)
No. per carton: 16 pcs
Wt. per carton: 36 lbs (16.33 kg)
Sq. ft. per carton: 35.95 (3.34 sq.m)

Mini Wood, Travertine and Coastal Collections
Size: 12" x 24" x 1/8" (3 mm)
No. per carton: 18 pcs
Wt. per carton: 36 lbs (16.33 kg)
Sq. ft. per carton: 35.95 (3.34 sq.m)
PREMIUM WOOD VINYL PLANK CHEVRON
9-1/4” x 59-1/4” x 1/8” (3 mm) / 28 MIL WEAR LAYER

Coordinating Roppe tile, tread and wall base colors for Northern Parallels Travertine and Coastal shown at right:

NORTHERN PARALLELS 63
LVT HEALTH & LEARNING VINYL TILE

20 YEAR COMMERCIAL WARRANTY
• Premium construction that can be recycled after use and offers a 20-year commercial warranty. Our products are formulated with non-phthalate plasticizers using 100% virgin materials. Over 50% of the raw materials are sourced within a 100-mile radius.

• Made in the U.S.A. and meets FloorScore® and CHPS criteria. The NSF332 certification is pending approval.

• 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.

• Nominal 1/8” construction glue down planks help conceal subfloor imperfections and allow for flush installation with other 1/8” products.

• Available in 15 colors of 12” x 24” glue down tiles with a straight edge.

• All colors available at a Single Price Point.

• Environmental Product Declaration® is available at roppe.com
HEALTH & LEARNING VINYL COLORS

Available in 12”x24”x1/8” (3mm) glue-down tiles with a straight edge.

proudly made in the USA
MIX. MATCH. MADE TO LOOK GREAT TOGETHER.

Health & Learning Vinyl Tile and Envire® Rubber Sheet & Tile or our Raised Design Rubber Tiles and Treads in our new Symmetry palette are a great pair for installation where the benefits of rubber and vinyl flooring need to work together. It’s easy to use both flooring types with 13 coordinating colors across the two product lines.
Durable, versatile and easy to maintain, and comes with the natural slip resistance of cork. SafeTcork® Vinyl Tile is great for installations that require minimal maintenance requirements as it easily buffs to a shine with no finishes required! It’s also colorful, stylish and available in some coordinating white marble designs.

- Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Cork content provides aesthetic appeal and may improve slip resistance when moisture is present, under ASTM D2047 (modification), while built-in antimicrobial agents inhibit mold and mildew and meet ASTM G21.
- Available in .080” thick 12” x 12” and pre-grooved, heat weld 24” x 24” or 36” x 36” tiles for seamless installation with matching vinyl welding beads.
- Flexible enough to self-cove during installation, but can withstand extreme rolling loads up to 2,000 psi.
- Color is inherent throughout the tile thickness and available at a Single Price Point.

Our cork is obtained as post-industrial waste from bottle cork manufacturers who grind the gaskets into the granules that are visible throughout the thickness of SafeTcork® Vinyl products.
SAFETCORK VINYL TILE COLORS

SAFETCORK® VINYL

vinyl welding bead colors

617 terracotta
631 sahara
116 moss
197 iceberg
194 burnt umber
137 cinnabar
150 dark gray
193 black brown
100 black
621 merlin
198 ivory
154 salem blue

24" x 24" and 36" x 36" available pre-grooved for heat weldable installations.

CREATE YOUR OWN TILE
Choose from any of the standard 12 colors on a white background – in any combination of 1, 2 or 3 chip colors. What else could be better than limitless options?
northern timbers premium vinyl wood plank

ARCHITECTS’ MATERIAL SPECIFICATIONS
Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830.
Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120” (3 mm) gauge and 4” x 36” (101.6 mm x 914.4 mm) in size, _____________ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

northern timbers premium vinyl wood plank – loose-lay

ARCHITECTS’ MATERIAL SPECIFICATIONS
Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830.
Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 5 mm gauge and 6” x 48” (152.4 mm x 1,219.2 mm) in size, _____________ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

northern parallels premium vinyl plank and tile

ARCHITECTS’ MATERIAL SPECIFICATIONS
Roppe Northern Parallels manufactured by Roppe, Fostoria, OH 44830.
Roppe Northern Parallels shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120” (3 mm) gauge and 18” x 18” (457.2 mm x 457.2 mm), 12” x 24” (304.8 mm x 609.6 mm) or 9-1/4” x 59-1/4” (234.9 mm x 1,504.9 mm) in size, _____________ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

health & learning premium vinyl tile

ARCHITECTS’ MATERIAL SPECIFICATIONS
Roppe Health & Learning Premium Vinyl Tile manufactured by Roppe, Fostoria, OH 44830.
Roppe Health & Learning Premium Vinyl Tile shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 1/8” (3 mm) gauge and 12” x 24” (304.8 mm x 609.6 mm) in size, _____________ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

safeTcork® vinyl tile

ARCHITECTS’ MATERIAL SPECIFICATIONS
Roppe SafeTcork® Vinyl Tile shown in the finish schedule or listed herein as Roppe ____ (insert design name {SAFETCORK OR SAFETCORK OPTIONS}).

VINYL TILE shall be 0.080” (2 mm) in nominal thickness. The solid vinyl tile should conform fully to the requirements of Standard Specifications Type ASTM F 1700: Specification for Solid Vinyl Tile: Class I, Type A, Federal Specification SS-T-312B, Type III furnished by Roppe Corporation, Fostoria, Ohio. Each shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Solid Vinyl tile shall be __________ (12” x 12” (304.8mm x 304.8mm), 24” x 24” (609.6mm x 609.6mm) or 36” x 36” (914.4mm x 914.4mm)) in size and in the color __________stated and in either _______ (insert Straight or Pre-Grooved) Edge. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
From sports facilities to museums and multipurpose to sensitive IT environments, Roppe Specialty Flooring provides a variety of options to stand up to the daily rigors of high-traffic areas or heavy equipment.
Tuflex® is an industry-leader in pioneering the process that eliminated delamination, now with a formulation that is free of Red List chemicals and tire-derived crumb rubber.
• New Red List Chemical Free Formulation delivers exceptional performance without the use of crumb rubber. Contains 31% bio-based content from rapidly renewable resources.
• Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
• Meets or exceeds minimum performance attributes when using ASTM test methods for sound-deadening, antifungal properties, fire rating and sports flooring.
• Lifetime delamination warranty provides a homogeneous product that will not delaminate.
• 100% recyclable using our IMPACT recycling program providing a closed-loop manufacturing process.
• Exclusive 10-year aging performance warranty. Meets or exceeds minimum performance attributes for light stability when tested using ASTM F1515.
TUFLEX® THE ENGINEERED FLOORING SYSTEM THAT WON’T DELAMINATE

- EPDM and SBR combination face coat in 14 colors
- Permanent vulcanized bond
- 3/8” gauge thickness
- Recycled pre-consumer rubber base; designed for closed-loop recycling with chips from rubber flooring diverted from landfill

DELAMINATION LIFETIME WARRANTY
Tuflex® Spartus is designed for sports facilities, fitness and rehabilitation centers, pet spas, animal care clinics, and hospitality applications, too.

Choose from interlocking or square edge styles.
TUFLEX® SPARTUS COLORS

849 ebony
977 natural
913 charcoal
916 ash
982 taupe
931 desert
932 cocoa
936 dusk
901 adobe
934 rouge
933 oceania
911 seabreeze
950 confetti
031 fiesta
Schools, universities and professional sports teams all choose Tuflex® Spartus’ design flexibility to make their mark in the locker room while they make their mark on the field.

<table>
<thead>
<tr>
<th>Tuflex® Spartus Color:</th>
<th>Coordinating Roppe Color(s):</th>
</tr>
</thead>
<tbody>
<tr>
<td>849 ebony</td>
<td>100 black</td>
</tr>
<tr>
<td>977 natural</td>
<td>150 dark gray</td>
</tr>
<tr>
<td>982 taupe</td>
<td>631 sahara</td>
</tr>
<tr>
<td>931 desert</td>
<td>191 camel</td>
</tr>
<tr>
<td>921 adobe</td>
<td>188 brick</td>
</tr>
<tr>
<td>934 rouge</td>
<td>186 red</td>
</tr>
<tr>
<td>913 charcoal</td>
<td>148 steel gray</td>
</tr>
<tr>
<td>916 ash</td>
<td>148 steel gray</td>
</tr>
<tr>
<td>932 cocoa</td>
<td>194 burnt umber</td>
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<tr>
<td>936 dusk</td>
<td>178 pewter</td>
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<tr>
<td>937 oceania</td>
<td>656 bluebell</td>
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<tr>
<td>911 seabreeze</td>
<td>187 blue</td>
</tr>
<tr>
<td>956 confetti</td>
<td>186 red</td>
</tr>
<tr>
<td>031 fiesta</td>
<td>148 steel gray</td>
</tr>
</tbody>
</table>

Qualifies for inclusion on projects seeking LEED v4, WELL, BREEAM or LBC certification.
Typically found in gyms and fitness areas, Roppe Recoil flooring can also be used on indoor or outdoor applications where enhanced walking comfort and slip resistance is desired.
Square and interlocking tiles are 36” x 36” and rolls are 48” x 49-1/2’. Custom colors available upon request.

- PVC free and phthalate-free.
- Made in the U.S.A.
- Custom colors available upon request. Minimum quantities may apply.
- Available in 36” x 36” square edge tiles and 34-1/4” x 34-1/4” interlocking edge tiles, plus full rolls at 48” x 49-1/2’ and half rolls at 48” x 24-3/4’. Standard thicknesses of 5/32”, 1/4”, 3/8” and 1/2” provide outstanding sound and shock absorption.
- Stocking program allows for immediate shipment of our most popular styles and colors.
- Available in Black and Black with 7 standard Roppe color chips – 131 Bisque, 169 Hunter Green, 186 Red, 195 Light Gray, 198 Ivory, 603 Sunflower and 609 Cobalt.

Multi-color chip combinations available in 375 Red/Bisque/Cobalt; 376 Bisque/Ivory; 377 Hunter Green/Ivory; and 378 Cobalt/Light Gray. All color combinations available at our Single Price Point.
Swatches represent standard 10% chip content. See reference chart at right for chip content options.

Recoil is available in standard thicknesses of 5/32", 1/4", 3/8" and 1/2".
RECOIL CHIP CONTENT OPTIONS

10% color 20% color 30% color

40% color 50% color 60% color

70% color 80% color 90% color
Rop-Cord®’s built-in anti-slip feature makes it practical for a variety of areas, including damp or wet spaces. It’s an ideal flooring for ramps, walk-off mats, concourses and foyers – anywhere moisture might pose a hazard to pedestrians.
rop-cord®
RECYCLED RUBBER TILE

• Mother Nature-friendly and recyclable, made with 90% post-consumer waste from tires, which may contribute to the LEED® Green Building Certification System. Made in the U.S.A. and meets CHPS criteria.
• Lifetime delamination warranty.
• Nominal 3/8” thick vulcanized backing and nominal 3/8” thick non-vulcanized backed modular tile allows diverse patterns in 12” x 12” tiles.
• Easy maintenance – just vacuum and spot clean as needed.
• Suitable for outdoor applications. Outdoor applications can be hosed off and left to dry.
• Four (4) color options: Pine, Crimson, Indigo and Earthtone. Note: When exposed to direct sunlight and other elements, discoloration will occur.
SPECIALTY FLOORING TECHNICAL

tuflex® spartus recycled rubber tile
ARCHITECTS’ MATERIAL SPECIFICATIONS
Roppe Tuflex® Spartus Recycled Rubber Tile shown in the finish schedule or listed herein as ROPPE TUFLEX SPARTUS RECYCLED RUBBER TILE shall be ________ (3/8” (9.00mm) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Tuflex Spartus Recycled Rubber Tile shall be ________ (27” x 27” (685.8mm x 685.8mm) Square Tile and/or 27” x 27” nominal (609.6mm x 609.6mm) Inter-Locking Tiles), and in the color ________ (list color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

recoil fitness flooring
ARCHITECTS’ MATERIAL SPECIFICATIONS
Roppe Recoil Rubber Fitness Flooring shown in the finish schedule or listed herein as ROPPE RECOIL FITNESS FLOORING shall be ________ (5/32” (4.00mm), 1/4” (6.00mm), 3/8” (9.00mm) or 1/2” (12.00mm)) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be homogeneous in construction and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Rubber Flooring shall be ________ (36” x 36” nominal (914.4mm x 914.4mm) Square Tile, 36” x 36” nominal (914.4mm x 914.4mm) Inter-Locking Tiles or 48” (1.22m) nominal in width by 49.5 feet (15.09m) nominal in length in Rolls), and in the color ________ (list color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

non-vulcanized rop-cord rubber flooring
ARCHITECTS’ MATERIAL SPECIFICATIONS
All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE NON-VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Non-Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8” nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be 12” x 12” (304.8mm x 304.8mm) tiles, and in the color ________ (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

vulcanized rop-cord rubber flooring
ARCHITECTS’ MATERIAL SPECIFICATIONS
All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8” nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be 12” x 12” (304.8mm x 304.8mm) tiles, and in the color ________ (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

Recommended Adhesives
- MS-700 Modified Silane Wet-Set Adhesive
- EW-710 Epoxy Modified Urethane Adhesive

Maintenance
Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.
CUSTOM WATERJET-CUT LOGOS FOR RUBBER OR VINYL FLOORING

Build a school’s brand with custom waterjet-cut logos and graphics as part of the flooring. Ideal for entryways, hallways and athletic facilities, logos can also feature custom colors to match your school’s palette. Minimum quantities apply.
Roppe static dissipative rubber tiles dissipate static electricity in areas where static electrical discharge presents a hazard to sensitive devices, while helping to control static charges generated by the human body. Our specialized and unique manufacturing process gives our ESD rubber the qualities that make it PVC free, durable, practical and economical. A combination of dissipative tile and proper conductive footwear keeps body voltage less than 50 volts. The electrical range for our Static Dissipative tile is $1.0 \times 10^6$ to $1.0 \times 10^9$. 
ESD Static Control vinyl flooring is ideal for clean rooms and computer rooms, for fiber optic, electronic and pharmaceutical manufacturing, and anywhere protection from static discharge is needed. Our specialized and unique manufacturing process gives our ESD the qualities that make it durable, practical and economical. Combination of conductive tile and proper conductive footwear keeps body voltage less than 8 volts. The electrical resistance range for our Conductive Tile is $2.5 \times 10^4$ to $1.0 \times 10^6$. The electrical resistance range for our Static Dissipative tile is $1.0 \times 10^6$ to $1.0 \times 10^9$.

### esd rubber

- PVC free, phthalate-free and Red List chemical free.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- 10-year dissipative warranty incorporated into the compound that also contains built-in antimicrobial agents that inhibit bacteria and fungi and meets the ASTM G21.
- Meets or exceeds all ESD control standards when tested by ASTM F150 and ANSI/ESD S7.1-2005.
- Available in .080” gauge Hammered profile 24” x 24” tiles that are low maintenance and require no waxing.
- Available in the same 8-color palette as our standard Fiesta® Rubber Tile, at a Single Price Point.

### esd vinyl

- Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- High luster surface eliminates need for floor finishing – easily buffs to a shine and resists effects of common chemicals and solder. Available in 12” x 12”, 24” x 24” or 36” x 36” x 1/8” tiles.
- Withstands heavy equipment loads without permanent indentation, even under rolling load conditions up to 2,500 psi.
- Lifetime conductivity warranty. Provides permanent conductive properties. 10-year limited wear warranty.
- All colors available at a Single Price Point.
- 24” x 24” and 36” x 36” tiles available pre-grooved for heat weldable installations.
Ensure proper fit, finish and appearance by using rubber welding bead. Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning such as operating rooms or laboratories, and clean rooms where particulate entrapment may occur.

We offer welding beads in a wide variety of colors to ensure proper fit, finish and appearance.

Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning, such as operating rooms, laboratories, clean rooms or any other areas where maintaining proper hygiene is essential.
esd rubber tile
ARCHITECTS’ MATERIAL SPECIFICATIONS

Roppe ESD Rubber Tile manufactured by Roppe, Fostoria, OH 44830. Roppe ESD Rubber Tile shall be constructed of first-quality materials and shall be free from imperfections. Tile shall be Static Dissipative Rubber Tile. Tile shall be 0.080” gauge and 24” x 24” in size. [Specify color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F1344 Rubber Floor Tile and shall meet Class 1 NFPA Life Safety Code. ESD Rubber tiles shall have an average electrical resistance of 1.0 x 10^6 to 1.0 x 10^9 ohms when measured according to ASTM F150 and ANSI/ESD ST-1-2005. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

esd static dissipative control solid vinyl tile
ARCHITECTS’ MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Static Dissipative Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD DISSIPATIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Dissipative, shall conform to ASTM F1700, Class 1, Type A. The resistance of the tile will be higher than the average of 1.0 x 10^6 ohms and less than the average of 1.0 x 10^9 ohms as tested in accordance with NFPA 99, ASTM F150 and ANSI/ESD S7.1. The tile shall be 1/8” (3.175mm) in thickness and of size [Specify 12” x 12” (304.8mm x 304.8mm), 24” x 24” (609.6mm x 609.6mm), or 36” x 36” (914.4mm x 914.4mm)] and in color [Specify color number and name]. [Note: For specifications in areas where the installation is to be heat welded, state as follows: “The tile shall be formulated and pre-grooved for Roppe Unitized Installation.”] Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

esd static conductive control solid vinyl tile
ARCHITECTS’ MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Conductive Static Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD CONDUCTIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Conductive, shall conform to ASTM F1700, Class 1, Type A. The resistance of the ESD Conductive Static Control Flooring shall be less than an average of 1.0 x 10^6 ohms and shall be more than an average of 2.5 x 10^4 ohms as tested in accordance with NFPA 99:2-6.3.8, ASTM F150 and ANSI/ESD ST-1. The tile shall be 1/8” (3.175mm) in thickness and of size [Specify 12” x 12” (304.8mm x 304.8mm), 24” x 24” (609.6mm x 609.6mm), or 36” x 36” (914.4mm x 914.4mm)] and in color [Specify color number and name]. (Note: For specifications in areas where the installation is to be heat welded, state as follows: “The tile shall be formulated and pre-grooved for Roppe Unitized Installation.”) Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

PRODUCT SPECIFICATIONS
Size: 12” x 12” (304.8mm x 304.8mm)
24” x 24” (61cm x 61cm)
36” x 36” (91.4cm x 91.4cm)
Thickness: 1/8” (3.175mm)
No. per carton: 45 – 12” x 12”
14 – 24” x 24”
6 – 36” x 36”
Wt. per carton: 54 lbs. – 12” x 12”
63 lbs. – 24” x 24”
43 lbs. – 36” x 36”
Sq. ft. per carton: 45 (4.18 sq. m)

Recommended Adhesives
ASD-800 Acrylic Wet Set ESD Adhesive
USD-810 Urethane Wet-Set ESD Adhesive
Easy to install with a variety of design options, Roppe wall base delivers the perfect finishing touch.

WALL BASE
& ACCESSORIES
Highly durable and extremely flexible, allowing for easy installation around columns, corners and architectural curves.
When the project calls for signage combined with a durable SBR base, Roppe has the answer in AlphaBase wall base products. Ideal for safety applications, such as hallways and stairwells – anywhere clearly marked signage is a necessity – AlphaBase is an ideal choice for schools, hospitals, dorms and public buildings. Safety signage is standard, but custom signage is also available.

**alphabase**

**pinnacle RUBBER BASE**

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- The widest range of sizes available: 2-1/2”, 3”, 3-1/2”, 4”, 4-1/2”, 5”, 5-1/2” and 6”. Profile options in standard 4” include cove, no toe, butt toe, long toe (1”) and sanitary base (2”).
- Maintains a smooth and attractive appearance. Will not shrink, gap or separate from the wall.
- Roppe Rubber Corner Blocks and Micro Corners are recommended. Inside and outside profiles available.
- All colors inherent throughout and available at a Single Price Point.

**alphabase WALL BASE**

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Signage at the floor so it can be more easily seen under smoky conditions to minimize panic and disorientation during evacuations.
- Excellent for highlighting exits and escape routes, as well as handicap accessible traffic areas, and helps conform to fire codes set by fire departments in major cities.
- Schools, hospitals, dorms and public buildings are all ideal applications for this product.
- Available in the same 70 colors as Pinnacle Rubber Base.
ARCHITECTS’ MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" (63.5mm), 3" (76.2mm), 3-1/2" (88.9mm), 4" (101.6mm), 4-1/2" (114.3mm), 5" (127.0mm), 5-1/2" (139.7mm) and 6" (152.4mm)), in nominal lengths of (48" (1.22m), or 120 ft. (36.576m)) in the color stated, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

SANITARY WALL BASE shall be 4" (101.6mm) high with a 2" (50.8mm) Sanitary Toe. The toe shall be 1/8" (3.175mm) nominal thick. The length shall be (48" (1.22m)) nominal long and in the color selected.
corners

<table>
<thead>
<tr>
<th>CORNER TYPE</th>
<th>LENGTH OF RETURN</th>
<th>SIZES AVAILABLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Toe, Inside</td>
<td>2-1/4&quot; (57.15mm)</td>
<td>2-1/2&quot; (63.5mm)</td>
</tr>
<tr>
<td>Standard Toe, Outside</td>
<td>2-1/4&quot; (57.15mm)</td>
<td>4&quot; (101.6mm)</td>
</tr>
<tr>
<td>No Toe, Outside</td>
<td>6&quot; (152.4mm)</td>
<td>2-1/2&quot; (63.5mm)</td>
</tr>
<tr>
<td>Underlap, Outside*</td>
<td>3&quot; (76.2mm) (with underlap)</td>
<td>4&quot; (101.6mm)</td>
</tr>
<tr>
<td>Long Toe, Outside*</td>
<td>2-1/4&quot; (57.15mm)</td>
<td>4&quot; (101.6mm)</td>
</tr>
<tr>
<td>Sanitary Toe, Outside*</td>
<td>3-3/4&quot; (95.25mm)</td>
<td>4&quot; (101.6mm)</td>
</tr>
</tbody>
</table>

*Available in SBR rubber only.

alphabase® rubber base (ts)

ARCHITECTS’ MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED ALPHABASE® EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" (63.5mm), 3" (76.2mm), 3-1/2" (88.9mm), 4" (101.6mm), 4-1/2" (114.3mm), 5" (127.0mm), 5-1/2" (139.7mm) and 6" (152.4mm)), in nominal lengths of (48" (1.22m), or 120 ft. (36.576m)) in the color stated, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

Recommended Adhesives

- WB-600 Acrylic Wall Base Adhesive
- C-630 Water-Based Contact Adhesive

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.
100% PVC free, vulcanized and extruded corner blocks alleviate costly hand-scribing, wasted time and extra skilled craftsmen from the corner-forming process. These rubber corners also add durability because they are less likely to get damaged or detached during everyday use and maintenance of the interior space.

Corner blocks and micro corners are perfect to use with all Roppe wall base, especially:
- Pinnacle Rubber Base
- Pinnacle Plus Rubber Base
- Contours Profiled Wall Base System™
PINNACLE PLUS WALL BASE

Formulated with all of the same features and benefits that make Pinnacle rubber base the professional's choice, Pinnacle Plus base gives the industry unique profiles and new options in design.
pinnacle plus
WALL BASE

• Free of Red List chemicals, PVC, phthalates and halogens.
• Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
• Available in 15 profiles that range in heights from 2-1/2" to 5-1/2".
• Inexpensive upgrade from standard wall base that adds visual appeal to any design.
• Roppe Rubber Corner Blocks and Micro Corners are recommended. Inside and outside profiles available.
• All colors are inherent throughout and available at a Single Price Point.

SIMPLIFY YOUR CORNERS.

rubber corner blocks  micro corners
Profiles shown approximately actual size.
#85
fashion
profile height 4-1/4"
packaged 60' per coil
1/4" thickness

#05
contrive
profile height 2-1/2"
packaged 60' per coil
1/4" thickness

#95
invent
profile height 5-1/2"
packaged 60' per coil
1/8" thickness

#90
intrigue
profile height 4"
packaged 60' per coil
1/8" thickness

proudly made in the USA
Profiles shown approximately actual size.
#30 sketch
profile height 4"
packaged 120' per coil
1/8" thickness

#35 sleek
profile height 4-9/16"
packaged 60' per coil
1/4" thickness

#50 impressions
profile height 4"
packaged 60' per coil
1/8" thickness

Proudly made in the USA
Pinnacle Plus Rubber Base (TS)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8” (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE PLUS EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the style __________ (Style D, Base Shoe or Cove), with a height of _______ (4” (101.6mm), 4-9/16” (115.9mm), 5” (127.0mm), 5-1/4” (133.4mm), 5-1/2” (139.7mm), 5-5/8” (142.9mm)) nominal in the _______ color stated, and 1/8” (3.175mm) nominal thickness. The length shall be _______ (60 ft. (18.288m) nominal or 120 ft. (36.576m)) nominal long based on _______ profile selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

Pinnacle Rubber Base: Meets ASTM F1861 for Type TS Thermoset Vulcanized Rubber

Thickness: ASTM F386, 1/8” (3.175mm) to 3/8” (9.525mm) ±0.015”

Flexibility: ASTM F137, 1/4” (6.35mm) mandrel, no cracking or breaking

Staining: ASTM F1861 Section 12, complies, no staining

Light resistance: ASTM F1515, average Delta E less than 8.0

Chemical resistance: ASTM F925, complies (chemicals listed in ASTM F1861)

Dimensional stability: ASTM F1861, complies, ±.25% x length

Squareness: 90 degrees ± 5 degrees
The look of wood base with the enhanced properties resilient base touts such as resistance to chipping, absorbing moisture or splintering. Mask irregular surfaces and wrap around gentle curves, plus save money and time during installation and over the life of the project.
14 profiles with heights ranging from 3” to 7-3/4”

contours
PROFILED WALL BASE SYSTEM®

- Durable TPR rubber compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Gold and CHPS criteria.
- Produced in 40’ cartons. Available in 14 profiles with heights ranging from 3” to 7-3/4”, a quarter round and corner options.
- Satin finish provides the look of custom-crafted woodwork while eliminating the nailing, sanding and priming associated with wood.
- Natural flexibility conceals irregularities in floors, walls and corners (e.g., seam of floor and wall, bowing walls, etc.), and allows for installing around architectural curves.
- All colors available at a Single Price Point. Other Roppe colors and custom colors available, minimums apply.

SIMPLIFY YOUR CORNERS.

rubber corner blocks micro corners
TECHNICAL DATA

Contours: Meets ASTM F1861 for Type TP, Group 2, Style D
Profiles / Styles:
Nominal Height - #60:
Nominal Height - #00, #10, #90:
Nominal Height - #90:
Nominal Height - #55:
Nominal Thickness - #00, #10:
Nominal Thickness - #55, #60, #90:
Nominal Length:
Carton Quantity:
LEED v2009 IEQ Credit 4.1:
Critical Radiant Flux:
Smoke Density:
Flammability:
Acclimation Time:
Storage & Acclimation Temperature:

Profiles shown approximately actual size.
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<td>150</td>
<td>dark gray</td>
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<td>pewter</td>
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<td>burnt umber</td>
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<tr>
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<td>182</td>
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<td>623</td>
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<tr>
<td>140</td>
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<td>130</td>
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<td>198</td>
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<td>184</td>
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<td>170</td>
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<td>631</td>
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<td>195</td>
<td>light gray</td>
</tr>
<tr>
<td>641</td>
<td>moonrise</td>
</tr>
<tr>
<td>161</td>
<td>snow</td>
</tr>
</tbody>
</table>

- **#00 simplicity PV4000**
  - profile height: 4”
  - packaged: 5-8 pcs./40’ per ctn.
  - 1/4” thickness

- **#60 candid PV4060**
  - profile height: 4-1/4”
  - packaged: 5-8 pcs./40’ per ctn.
  - 3/8” thickness

- **#60 candid PV3060**
  - profile height: 3”
  - packaged: 5-8 pcs./40’ per ctn.
  - 3/8” thickness

*Proudly made in the USA*
Flooring accessories shown in the finish schedule or listed herein as Contours Profiled Wall Base System™ shall be Roppe 1/8" (3.175mm) to 3/8" (9.525mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED BASE furnished by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the requirements of Standard Specifications F1861, Type TP (Thermoplastic Rubber), Group 2 (layered), Style D (sculptured). The wall base shall be 3" (76.2mm) or 7-3/4" (196.85mm) in height and in 8' (2.44m) in length and in __________ (color stated). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
TECHNICAL DATA

Contours: Meets ASTM F1861 for Type TP, Group 2, Style D
- Profiles / Styles:
  - Nominal Height - #65:
    - #00, #10, #45, #55, #60, #65, #85, #90
    - 3" (76.2 mm), 4 5/8" (117.5 mm), 6" (152.4 mm)
    - 4 1/4" (107.95 mm), 6 1/4" (158.75 mm)
    - 4 1/2" (114.3 mm), 7 3/4" (196.85 mm)
  - Nominal Thickness - #65:
    - 1/4" (6.35 mm)
    - 3/8" (9.53 mm)
  - Nominal Length:
    - 8' Sections (2.44 m)
  - Carton Quantity:
    - 5 Pieces (40' Total)
  - LEED v2009 IEQ Credit 4.1: Qualifies
  - Critical Radiant Flux:
    - ASTM E648 (NFPA 253) – Class I, > 0.45 W/cm²
  - Smoke Density:
    - ASTM E662 (NFPA 258) – Passes, < 450
  - Flammability:
    - ASTM E84 – Class A
  - Acclimation Time:
    - 48 Hours
  - Storage & Acclimation Temperature:
    - 65° - 85° F

CONTOURS

PROFILeD WALL BASE SYSTEM

dependently made in the USA
Low cost and good looks highlight Roppe’s Type TV thermoplastic vinyl base. It’s extremely durable without sacrificing attractiveness and very economical because it’s made from PVC vinyl.
700 series

WALL BASE

- Durable TPR rubber compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Gold and CHPS criteria.
- Moderate flexibility due to its rubber/vinyl mix.
- Thickness of 1/8” (3.175mm). Standard 2-1/2”, 4” & 6” heights in 4’ lengths/120’ per carton or 120’ coils in cove or no-toe. Also in 4-1/2” height in cove only.
- Ribbed back for positive adhesion and top-lip design that helps base fit tightly against wall.
- All colors available at a Single Price Point.

vinyl

WALL BASE

- Thermoplastic TV compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Gold and CHPS criteria.
- Won’t fade, crack or chip, and holds up well under tough conditions.
- Available in standard 1/8” (3.175mm) or .080” (2.03mm) thicknesses. Standard 2-1/2”, 4” & 6” heights in 4’ lengths/120’ per carton or 120’ coils in cove or no-toe.
- Co-extruded top layer resists scuffs and scratches.
- All colors available at a Single Price Point.
700 SERIES / VINYL WALL BASE COLORS

70 SOLID COLORS

100 black
177 steel blue
150 dark gray
193 black brown
123 charcoal
114 lunar dust
129 dolphin
178 pewter

194 burnt umber
148 steel gray
175 slate
174 smoke
197 iceberg
110 brown

147 light brown
182 toffee
623 nutmeg
624 chameleon
140 fawn
191 camel
125 fig
171 sandstone

130 buckskin
198 ivory
632 flax
184 almond
170 white
131 bisque
127 harvest yellow
631 sahara

639 beigewood
640 creekbed
122 natural
195 light gray
663 aged fern
648 pear green
647 spring dill
646 gecko

160 forest green
649 sweet basil
169 hunter green
662 envy
118 peacock
187 blue
139 deep navy
627 marriner

618 aubergine
665 horizon
664 blue jay
656 bluebell
654 lagoon
638 cadet
637 night mist
655 peaceful blue

657 sorbet
658 berry ice
621 merlin
659 grape
186 red
137 cinnabar
188 brick
617 terracotta

660 citrus
661 marmalade
643 mimosa
644 sunbeam
642 jonquil
645 blonde
641 moonrise
161 snow
700 SERIES / VINYL WALL BASE TECHNICAL

700 series wall base (tp)

ARCHITECTS’ MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be Roppe 1/8” (3.175mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED, 700 SERIES WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the performance requirements of Standard Specification F1861, Type TP (Thermoplastic Rubber), Group 2 (layered). All wall base shall be of the type: (Straight, Style A, or Cove, Style B), with a height of 6” (152.4mm), 4” (101.6mm) or 2.5” (63.5mm), in lengths of 3” (76.2mm) or 2.5” (63.5mm), and in the color stated, and of 1/8” (3.175mm) thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

700 Series Base: Meets ASTM F1861 for Type TP Thermoplastic Rubber
Thickens: ASTM F386, 1/8” (3.175mm) ±0.015”
Flexibility: ASTM F137, 1/4” (6.35mm) mandrel, no cracking or breaking
Staining: ASTM F1861 Section 12, complies, no staining
Light resistance: ASTM F1515, average Delta E less than 8.0
Chemical resistance: ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability: ASTM F1861, complies, ±25% x length
Squareness: 90 degrees ±5 degrees

700 series wall base

BASE TYPE THICKNESS 4 FT. PCS. 120 FT. COILS
TPR Rubber 2-1/2” (63.5mm) 2-1/2” (63.5mm)
Standard Toe 1/8” (3.175mm) 4” (101.6mm) 4” (101.6mm)
& No Toe 2-1/2” (63.5mm) 6” (152.4mm) 6” (152.4mm)
Standard Toe 1/8” (3.175mm) 4-1/2” (114.3mm) 4-1/2” (114.3mm)
CORNER TYPE LENGTH OF RETURN SIZES AVAILABLE
Standard Toe, Inside 3” (76.2mm) 2-1/2” (63.5mm)
Standard Toe, Outside 3” (76.2mm) 4-1/2” (114.3mm)
No Toe, Outside 3” (76.2mm) 2-1/2” (63.5mm) 4” (101.6mm)

Cove Base or Wall Base shall be Roppe 1/8” (3.175mm) thick Type TP THERMOPLASTIC RUBBER, 700 SERIES WALL BASE, furnished by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from any imperfections which detract from its appearance. The base shall conform fully to the requirements of the Standard Specification F1861, Type TV, Thermoplastic Vinyl, Group 2 (layered); Style A (Straight) or Style B (Cove). All wall base shall be (2-1/2” (63.5mm), 4” (101.6mm), or 6” (152.4mm)) in height and in lengths of 48” (1.22m) or 120 ft. (36.576m). The wall base shall be of the type: (Straight or Cove), in ______ (0.80” (2.03mm) or 1/8” (3.175mm)) gauge thickness, and in the _______ color stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

Vinyl Base: Meets ASTM F1861 for Type TV Thermoplastic Vinyl
Thickens: ASTM F386, 1/8” (3.175mm) ±0.015” or 0.80” (2.03mm) ±0.015” or 1/8” (3.175mm)
Flexibility: ASTM F137, 1/4” (6.35mm) mandrel, no cracking or breaking
Staining: ASTM F1861 Section 12, complies, no staining
Light resistance: ASTM F1515, average Delta E less than 8.0
Chemical resistance: ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability: ASTM F1861, complies, ±25% x length
Squareness: 90 degrees ±5 degrees

vinyl wall base

BASE TYPE THICKNESS 4 FT. PCS. 120 FT. COILS
TV Vinyl 0.80” (2.03mm) & 1/8” (3.175mm) 2-1/2” (63.5mm) 2-1/2” (63.5mm)
Standard Toe 4” (101.6mm) 4” (101.6mm)
& No Toe 6” (152.4mm) 6” (152.4mm)
Standard Toe 1/8” (3.175mm) 4-1/2” (114.3mm) 4-1/2” (114.3mm)
CORNER TYPE LENGTH OF RETURN SIZES AVAILABLE
Standard Toe, Inside 3” (76.2mm) 2-1/2” (63.5mm)
Standard Toe, Outside 3” (76.2mm) 6” (152.4mm)
No Toe, Outside 3” (76.2mm) 4” (101.6mm)

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.
edge guards

#34 underlap carpet edge 3/16"
- 3/16" butting gauge; fast taper; long flange
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

#35 underlap carpet edge 1/4"
- 1/4" butting gauge
- Installation Radius: 8 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

#36 underlap carpet edge 5/16"
- 5/16" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

#37 underlap carpet edge 3/8"
- 3/8" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

#38 glue-down carpet edge 1/4"
- 1/4" butting gauge undercut; long flange
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)

#39 glue-down carpet edge 5/16"
- 5/16" butting gauge undercut
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)

#40 carpet edge guard 9/32"
- 9/32" butting gauge undercut; long flange, faster taper than #38
- Installation Radius: 6 ft.
- 10 9-ft. secs. per tube (90 ft.)

#41 tackless carpet bar 1/4"
- 1/4" butting gauge to accept tackless strip; deep undercut; long flange
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

#42 custom carpet edging 3/16"
- Notched at 1/8"; undercut 3/16"; long, smooth taper (similar to #38 and #39)
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)

#43 custom carpet edging 1/4"
- Same as #42 above except undercut 1/4"; notched at 1/8"
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)
RUBBER ACCESSORIES

**nosings**

**#1 & #2 commercial stair nosing**
- For butting to resilient flooring. 2” abrasive strip or ribbed insert available on #1 only, ribbed safety surface.
- Installation Radius: 11 ft.
- 5 9-ft. secs. per tube (45 ft.)

**#5 & #6 domestic stair nosing**
- For very light-duty applications
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

**#7 underlap carpet nosing**
- For low pile carpet; standard nose (1-1/2”)
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

**#m-07 modified underlap stair nosing**
- Same as #7 above except longer nose (2-1/4”)
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

**#8 underlap stair nosing**
- Flange-type design for 3/16” low pile carpet, ribbed
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

**corner guard**

**#19 corner guard**
- Length: 54” (standard)
- Heavy-duty protection; special order to 9 ft.
- Installation Radius: Not Applicable.
- 6 54” pcs. per ctn.
- 5 pcs. per ctn. on special order sizes.
#16 double flange carpet stair nosing
- Smooth surface; 1/4" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

#17 & #18 undercut carpet nosing
- 3/16" undercut; ribbed safety surface
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

#9 & #10 underlap stair nosing
- Flange-type design for 1/8" low pile carpet; ribbed
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

#13 & #14 single flange carpet stair nosing
- Smooth surface; light-duty design; 1/4" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

#11 & #12 single flange carpet stair nosing
- Smooth surface; heavy-duty design; 3/8" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

#15 double flange carpet stair nosing
- Smooth surface; 3/8" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

#18 & #17 undercut carpet nosing
- 3/16" undercut; ribbed safety surface
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)
#20 & #49 transitional reducer
7/16" (#20)  9/16" (#49)
• Choose 7/16" or 9/16" butting gauge;
• Installation Radius: 6 ft.
• Installation secs. per tube (90 ft.)

#21 reducer strip .080" for resilient floor
• Butt to reducer for .080" material; 1" beveled width for good transition
• Installation Radius: 6 ft.
• Installation secs. per ctn. (144 ft.)

#22 & #48 reducer strip 1/8" (#22)  3/32" (#48)
• Same as #21 except choose 1/8" or 3/32" butting gauge
• Installation Radius: 6 ft.
• Installation secs. per ctn. (144 ft.)

#23 reducer strip 3/16"
• 3/16" butting gauge; 1-5/16" width for smooth, neat transition
• Installation Radius: 6 ft.
• Installation secs. per ctn. (144 ft.)

#24 reducer strip 1/4"
• Same as #23 except 1/4" butting gauge
• Installation Radius: 4 ft.
• Installation secs. per ctn. (144 ft.)

#25 reducer strip 5/16"
• Same as #23 except 5/16" butting gauge
• Installation Radius: 2 ft.
• Installation secs. per ctn. (144 ft.)

#26 reducer strip 3/8"
• Same as #23 except 3/8" butting gauge
• Installation Radius: 2 ft.
• Installation secs. per ctn. (144 ft.)

#45 reducer strip 1/8"
• 1/8" butting gauge; 1-1/2" width for smooth transition
• Installation Radius: 8 ft.
• Installation secs. per ctn. (144 ft.)

#59 reducer strip 1/8" tapering to .080"
• Special design for installations where a 1/8" must meet an .080" floor
• Installation Radius: 4 ft.
• Installation secs. per ctn. (144 ft.)
**cove caps**

#28 carpet cove cap (round)
- Trim for coved carpet; undercut 3/16" (flexible); angle 45°
- Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)

#46 cove cap (square)
- Undercut 1/8"; cap for coved carpets and wall paneling; angle 45°
- Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)

#47 cove cap (square)
- Undercut 1/4"; cap for coved carpets and wall paneling; angle 45°
- Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)

**thresholds**

#32 half threshold
- Butts to carpet, ceramic tile; wear resistant; colors; black, brown, black brown, fawn, dark gray and camel
- Installation Radius: 9 ft.
- 12 pcs. per ctn.; 30", 36", 42", 48", 60", 72"

#33 full threshold
- Wear resistant compound; colors; black, brown, black brown, fawn, dark gray and camel
- Installation Radius: Zero
- 6 pcs. per ctn.; 30", 36", 42", 48", 60", 72"

**landing trim**

#57 landing trim
- Special design for open stairwells; length 98"
- Installation Radius: 3 ft.
- 10 98" pcs. per tube (81.7 ft.)
RUBBER ACCESSORIES

adapter & transitions

#50 tile/carpet joiner 7/32”
- Provides smooth transition between carpet and tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

#56 tile/carpet joiner 1/2”
- Similar to #50; wider opening fits wood and ceramic tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

#60 tile/carpet joiner 3/8”
- Similar to #50; wider opening fits wood and ceramic tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

#65 rolling traffic transition 1/4” to 1/8”
- Transitions 1/4” to 1/8” materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

#66 rolling traffic transition 3/8” to .080”
- Transitions 3/8” to .080” materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

#67 rolling traffic transition 3/8” to 1/8”
- Transitions 3/8” to 1/8” materials
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

#73 rolling traffic transition 1/4” to .080”
- Transitions 1/4” to .080” materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

#74 rolling traffic transition 3/8” to .080”
- Transitions 3/8” to .080” materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

#75 rolling traffic transition 3/8” to 1/4”
- Transitions 3/8” to 1/4” materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

#44 fillet strip
- Superb backing for flashing up the wall; color may vary due to 100% recycled content
- Installation Radius: 1 inch
- 16 9-ft. pcs. per ctn. (144 ft.)
## Rubber Accessories Colors

### 70 Solid Colors

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<th>Color Code</th>
<th>Color Name</th>
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<td>Jonquil</td>
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<tr>
<td>645</td>
<td>Blonde</td>
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<tr>
<td>641</td>
<td>Moonrise</td>
</tr>
<tr>
<td>161</td>
<td>Snow</td>
</tr>
</tbody>
</table>
VINYL ACCESSORIES

nosings

#202 overlap stair nosing 1/8"
- Square nosing; ribbed safety surface
- Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

#203 domestic stair nosing 1/8"
- For light-duty applications; installs over vinyl tile or sheet goods
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#204 undercut carpet nosing 1/4"
- Heavy-duty for 1/4" and 5/16" carpet
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#206 double undercut stair nosing 1/4"
- For 1/4" and 5/16" carpet
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#207 vinyl 3/8" butt stair nosing
- 3/8" butt stair nosing for carpet and Rop-Cord® tile
- Installation Radius: 10 ft., color Black only
- 5 12-ft. secs. per ctn. (60 ft.)

cove caps

#158 cove cap (square) 1/4"
- Cap for coved carpets and wall paneling
- Installation Radius: 1 ft.
- 40 12-ft. secs. per ctn. (480 ft.)

#161 carpet cove trim
- For coved carpet; undercut 3/16" (flexible)
- Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

#165 cove cap (square) 1/8"
- Cap for coved sheet vinyl; undercut 1/8"
- Installation Radius: 1 ft.
- 50 12-ft. secs. per ctn. (600 ft.)

#193 vinyl flash cap height: 4"
- Vinyl fillet strip and cove cap in one product; use for vinyl sheet or carpet up to 1/4" thick
- Installation Radius: 4 inches
- 20 5-ft. secs. per ctn. (100 ft.)
fillets & tub moldings

#167 fillet strip
- Superb backing for flashing up the wall color may vary due to 100% recycled content; angle 45°
- Installation Radius: 1 ft.
- 5 20-ft. coils per ctn. (100 ft.)

#188 cove stick
- Superb backing for flashing up the wall color Neutral only; angle 45°
- Installation Radius: 2 ft.
- 100 5-ft. pcs. per ctn. (500 ft.)

#189 fillet molding
- Superb backing for flashing up the wall color Snow only; angle 45°
- Installation Radius: 1 ft.
- 25 5-ft. pcs. per ctn. (125 ft.)

#190 & #191 tub molding
1" (#190) 1-1/2" (#191)
- High-gloss finish, self-stick backing, 1" or 1-1/2" cove for tubs, counters, shelves; colors Snow and Almond only; angle 45°
- Installation Radius: 1 ft.
- 24 5-ft. pcs. per ctn. (120 ft.)

tracks

#155 single flange track
- Works with #152, #154, #175 and #179; color Black only
- Installation Radius: Zero
- 10 12-ft. pcs. per ctn. (120 ft.)

#178 FLEXI-TRACK® single flange track
- Works with #152, #154, #175 and #179; flexible, contours easily; color Black only
- Installation Radius: 6 ft.
- 20 12-ft. pcs. per ctn. (240 ft.)

VINYL ACCESSORIES COLORS

100 black
150 dark gray
193 black brown
123 charcoal
114 lunar dust
129 dolphin
126 pewter
194 burnt umber
175 slate
174 smoke

110 brown
147 light brown
182 toffee
623 nutmeg
624 chameleon
140 fawn
191 camel
125 fig
130 buckskin
198 ivory

632 flax
184 almond
170 white
131 bisque
631 sahara
639 begewood
122 natural
195 light gray
641 moonrise
161 snow
VINYL ACCESSORIES

reducers

#156 glue-down reducer 5/16"
- 5/16" butting gauge undercut; long flange, smooth taper
- Installation Radius: 18 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#160 glue-down reducer 3/16"
- Undercut 3/16"; flange and transition combined; smooth transition
- Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

#168 underslung reducer
- Binder-bar edging for resilient flooring; undercut .115" for use with 1/16" to 1/8" material
- Installation Radius: 3 ft.
- 2 35-ft. coils per ctn. (70 ft.)

#169 glue-down reducer 1/4"
- 1/4" undercut; long flange, smooth taper
- Installation Radius: 10 ft.
- 5 12-ft. secs. per tube (60 ft.)

#172 tile reducer 1/8"
- Beveled edge for resilient flooring; 1/8" butting edge
- Installation Radius: 18 ft.
- 50 3-ft. secs. per ctn. (150 ft.)

#174 glue-down reducer 1/4"
- Undercut 1/4" with 2" transition
- Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

#176 multi-use reducer 1/2"
- For carpet, ceramic tile or wood floors
- Installation Radius: 6 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

#196 carpet reducer 3/8"
- Designed especially for 3/8" carpet
- Installation Radius: 10 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

corner guard

#166 corner guard 1/8" length: 54" (standard)
- 1-1/2" returns; standard length 54" (special order to 9 ft., minimum quantities required)
- Installation Radius: Not Applicable.
- 12 54" pcs. per ctn. (54 ft. on standard orders)

wall accessories

#350 quarter round
- Designed to outperform wood to complement a tread, tile or base job
- Installation Radius: 3 ft.
- 10 12-ft. pcs. per ctn. (#350) or 40' coil (#C350)
#152 snap-down divider
- 1-13/32" wide removable section for joining carpets
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

#154 snap-down edging
- 1-9/64" wide removable section for joining carpet to tile
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

#159 tile carpet joiner
- Provides smooth carpet/tile transition
- Installation Radius: 10 ft.
- 20 12-ft. secs. per tube (240 ft.)

#157 snap-down edging
- 1-1/4" wide removable section for joining tile to wood
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

#177 tile carpet joiner
- Joins 1/4" carpet to 1/8" tile
- Installation Radius: 6 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#179 snap-down edging
- 1-1/4" wide removable section for joining tile to wood/ceramic
- Installation Radius: 6 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#178 ceramic/wood carpet transition 3/8"
- Molding for joining 3/16" carpet to 3/8" ceramic/wood flooring
- Installation Radius: 12 ft.
- 10 12-ft. secs. per tube (120 ft.)

#185 feature strip
- Designed to transition between 1/8" tiles or add interest to floor design
- Installation Radius: 3 ft.
- 50 3-ft. pcs. per ctn. (150 ft.)
Our 12” and longer 18” lengths give you extra options when it comes to installation because there’s no piecing together required.

- Contains 99% post-industrial waste, bio-based phthalate-free plasticizer, from a rapidly renewable resource. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 48” lengths in two depths 12” (304.8mm) and 18” (457.2mm), and four thicknesses: 1/8”, 1/4”, 3/8” and 1/2”.
- No waiting, no curing as is standard with the patching process. Just fast, easy leveling.
- Constructed of a durable thermoplastic rubber compound, so it’s environmentally friendly.
- Install directly over concrete, wood or steel subfloors.
- Installs easily using the recommended Roppe adhesive depending on substrate and installation type, or if rolling loads are a concern.
See pages 80-81 for installation and maintenance products.
rubber & vinyl tile adhesives

**Recommended Adhesives**


(rop-cord, recoil, tuflax, spike/skate use MS-700 or EW-710 only; subfloor leveler uses AW-510, MS-700 or EW-710.)

rubber & vinyl tread adhesives

- **TP-620 Pressure Sensitive Tape Adhesive**: 1” x 164’ (6 per case), 4” x 164’ (3 per case), 9.5” x 164’ (1 per case).
- **C-630 Water Based Contact Adhesive**: 1 Quart. Coverage: 20-40 sq. ft. or 120-140 lin. ft. per Quart.

esd flooring adhesives

- **ASD-800 Acrylic Wet Set ESD Adhesive**: 1 Gallon. Coverage: 160 sq. ft. per Gallon.

wall base adhesives

- **C-630 Water-Based Contact Adhesive**: 1 Quart. Coverage: 20-40 sq. ft. or 120-140 lin. ft. per Quart.
Installation Products

- MM-100 Moisture Mitigation: 2.5 Gallons Coverage: 1000 sq. ft. per unit per coat
- NP-230 Non-Porous Substrate Primer: 2.5-Gallon Pail Coverage: 1000 sq. ft. per unit
- CP-300 Cementitious Patch: 10-Lb. Pail Coverage: 1/8” - 33 sq. ft. per bag
- FiberMat: 41.3” x 249’ Roll Coverage: 857 sq. ft. per roll
- SU-310 Self-Leveling Underlayment: 50-Lb. Bag Coverage: Refer to data sheet for coverage chart
- FSU-410 Floating Sound Control Underlayment: 4’ x 35’ x 2mm Roll Coverage: 122.5 sq. ft. per roll
- CSU-400 Cork Sound Control Underlayment: 3.5’ x 100’ x 1.9mm Roll Coverage: 350 sq. ft. per roll

Colored Caulks
Colors that match just right. Perfect for touch-ups and to hide gaps or imperfections that can occur during installation of rubber stair treads and tile.

Excelsior Maintenance Products

- NC-900 All Purpose Neutral Cleaner
- CM-910 Cleaner / Maintainer
- FR-920 Vinyl Flooring Finish Remover
- PR-930 High Performance Finish Remover
- MF-940 Matte Acrylic Floor Finish
- GF-950 Gloss Acrylic Floor Finish
- PF-960 High Performance Gloss Floor Finish
Roppe provides a Limited Warranty for all products if installed, maintained and used strictly in accordance with Roppe’s written instructions and installed with the recommended Roppe Adhesive. Refer to Roppe Product Data Sheets before proceeding with installation. For any applications not listed, do not proceed with installation regardless of the circumstance.

It is the Flooring Installer’s direct responsibility to inspect and loose lay the flooring in the room or area prior to installation to determine the proper layout and best overall appearance. Flooring Installer must inspect all material for manufacturing imperfections and irregularities prior to installation. All manufacturing imperfections or irregularities must be reported to the appropriate authority. Any defective material will be replaced at no charge, if the defect is found prior to installation.

Roppe will not be liable for labor costs for material that is installed with manufacturing imperfections and irregularities. Roppe reserves the right to inspect the manner and quality of installation of its product claimed defective. In no event shall Roppe be liable for incidental or consequential damages, even if some other provision of this Limited Wear Warranty is unenforceable. Roppe will not be liable for labor costs or lost profits resulting from the use of or inability to use the product.

Roppe shall have no liability whatsoever to Buyer in the event the goods become defective if such defect is caused in whole or part by cuts, tears, vandalism, fire, willful destruction, damage from high heels, spiked footwear, improper installation, improper maintenance, subfloor and/or substrate irregularities, accidents, natural causes, or acts of God.

Products designated as “seconds,” “mill run,” “non-conforming,” not being of first quality, are sold as-is and Roppe makes no warranties whatsoever, expressed or implied, with respect thereto, including warranties of merchantability or fitness for a particular use. These warranties are expressly in lieu of any other warranties expressed or implied. Roppe products are not designed for use in or near commercial kitchens. Roppe products are not designed for outdoor installations, unless specifically noted. Contact Roppe for limitations, exclusions and additional warranty details. Or, visit our website at roppe.com for the most current Product Data Sheets and warranty information.

Roppe Corporation, U.S.A.
1602 North Union Street
Fostoria, Ohio 44830-1158
1.800.537.9527
419.435.8546
Fax: 419.435.1056
roppe.com
E-mail: sales@roppe.com

Roppe Corporation, U.S.A.
1602 North Union Street
Fostoria, Ohio 44830-1158
1.800.537.9527
419.435.8546
Fax: 419.435.1056
roppe.com
E-mail: sales@roppe.com

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