

## #177 Tile Carpet Joiner

### Manufacturer

Roppe Corporation  
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### Product Description

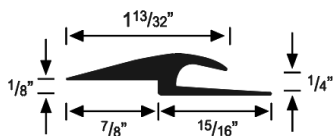
Roppe offers a complete line of finishing accessories that complement our broad product mix, while exceeding design expectations in the profiles and shapes that are important in design today. All accessories meet ADA requirements for changes in level to appearance between different floor materials.

### Features

Non-Porous  
Economical  
Extremely Durable  
ADA Compliant

### #177 Tile Carpet Joiner

Joins 1/4" carpet to 1/8" tile  
Installation Radius: 10 ft.  
5 12-ft. secs. per carton (60 ft.)



### Technical Data

ASTM E84 - Surface Burning: Class A  
ASTM E648 (NFPA 253) - Critical Radiant Flux: Class I,  
> .045 W/cm<sup>2</sup>  
ASTM E662 (NFPA 258) - Smoke Density: Passes, <450  
Acclimation Time: 48 hours  
Storage & Acclimation Temperature: 65 ° - 85 ° F

### Adhesive\* (Visit our website for complete Adhesive instructions)

#### EN-610 Epoxy Nose Filler

Unit Size: 13.5 oz. Cartridge  
VOC: < 12 g/l  
1/2" bead coverage rate: 25 lin. ft. per cartridge  
1/4" bead coverage rate: 50 lin. ft. per cartridge  
Substrate: Porous and Non-Porous

#### C-630 Contact Adhesive

Unit Size: 1 Quart  
VOC: 0.0 g/l  
20 - 40 sq. ft. per unit  
120 - 140 lin. ft. per unit

### Installation\* (Visit our website for complete Installation instructions)

Vinyl Accessories are designed for interior use only with temperatures maintained from 65°F (19°C) and 85°F (30°C). The flooring installer must inspect all material for manufacturing imperfections and irregularities prior to installation. Before installing, confirm accessory placement and the placement of adjoining material per design specifications.

### Maintenance\* (Visit our website for complete Maintenance instructions)

Ensure that adhesive has cured for the recommended period of time prior to maintenance. Sweep, dust, mop, vacuum or wipe material to remove any dirt, dust or debris. Mix 2-4 ounces of our recommended cleaner per gallon of clean, potable water. Use a clean mop, towel or cloth to apply cleaner to material. If necessary, scrub material while wet using a 22 gauge soft bristled scrubbing brush. Use an auto-scrubber, wet vacuum, clean mop or clean towel to remove any and all excess cleaning solution. Rinse area with clean, cool water and allow material to dry entirely.

### Availability, Cost & Samples

Roppe Flooring products are sold through distribution. To locate the nearest distributor, visit [www.roppe.com](http://www.roppe.com). or send an email to [solutions@roppe.com](mailto:solutions@roppe.com)

### Technical Document Support

Additional product resources and technical documents are available online at [www.roppe.com](http://www.roppe.com). For additional technical support, send an e-mail to [solutions@roppe.com](mailto:solutions@roppe.com)

### Warranty

Roppe Provides a 1 year Limited Warranty on all Vinyl Accessories. For additional information, see associated Warranty documents.

\*For complete adhesive, installation & maintenance instructions, visit [www.roppe.com](http://www.roppe.com)