#41 Heavy-Duty Round Nose Tread

**Manufacturer**
Roppe Corporation  
1602 N. Union Street  
P.O. Box 1158  
Fostoria, Ohio USA 44830-1158  
Website - [www.roppe.com](http://www.roppe.com)

**Product Description**
Roppe Rubber Stair Tread are specifically designed for use on all interior stairs, including pan-filled concrete and wood steps. Roppe Rubber Stair Treads are made from specially formed compression-molded high-grade synthetic rubber compound and is non-conductive. Each Product is also a solid, homogeneous and resilient rubber stair tread.

**Features**
PVC Free  
Extremely Durable  
ADA Compliant  
Excellent Slip Resistance  
FloorScore® Certified  
Does Not Require A Finish  
Excellent Chemical Resistance  
Recyclable (IMPACT Program)  
Optimized For Visually Impaired  
Qualifies for LEED® Credits

**Technical Data**
LEED v2009 IEQ Credit 4.1: Qualifies  
LEED v2009 IEQ Credit 4.3: Qualifies  
ASTM F2169-Resilient Stair Treads: Type TS, Class 1 & 2, Group 1 & 2, Grade 1  
ASTM E648 (NFPA 253) - Critical Radiant Flux: Class I, > 0.45 W/cm²  
ASTM E662 (NFPA 258) - Smoke Density: Passes, <450  
CAN/ULC-S102.2 - Surface Burning: FSR 115, SDS 275  
ASTM F925 - Chemical Resistance: Passes  
ASTM D2047 - Slip Resistance: >0.6  
ASTM F1514 - Heat Stability: Passes  
Acclimation Time: 48 Hours  
Storage & Acclimation Temperature: 65 °F - 85 °F

**Approved Adhesive**
AW-510 Acrylic Wet-Set Adhesive  
EN-610 Epoxy Nose Filler Adhesive  
C-630 Contact Adhesive  
TP-620 Pressure Sensitive Tape  
MS-700 Modified Silane Adhesive  
EW-710 Epoxy Wet-Set Adhesive

**Installation**
All materials are to be delivered to the installation location within 48 hours of installation in its original packaging with labels intact. Store products in a dry area protected from the weather with temperatures maintained between 65 °F (19°C) and 85 °F (30°C). DO NOT stack pallets. Remove all plastic wrapping and strapping from the pallets and un-box all material in the installation area at least 48 hours prior to installation. Stair Treads must be stored horizontally and placed on a smooth, level, dry surface, which supports the entire width of the stair treads. Ensure substrate is suitably prepared prior to installation.

**Maintenance**
Sweep, dust mop or vacuum the stair treads to remove dirt and other particulates.

**Availability, Cost & Samples**
Roppe Flooring products are sold through distribution. To locate the nearest distributor, visit [www.roppe.com](http://www.roppe.com). Or send an email to solutions@roppe.com

**Technical Document Support**
Additional product resources and technical documents are available online at [www.roppe.com](http://www.roppe.com). For additional technical support, send an e-mail to solutions@roppe.com

**Warranty**
Roppe Provides a 3 year Limited Warranty on all Light Duty Stair Treads and a 5 year Limited Warranty on all Heavy Duty Stair Treads. For additional information, see associated Warranty documents.

*For complete adhesive, installation & maintenance instructions, visit [www.roppe.com](http://www.roppe.com)*

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**#41 Heavy-Duty Abrasive Strip Round Nose Tread**

- **Nose Type:** Round  
- **Nose Length:** 1 3/8" (34.93 mm)  
- **Leading Edge Thickness:** 1/4" (6.35 mm)  
- **Back Edge Thickness:** 3/16" (4.76 mm)  
- **Tread Depth:** 12 5/16" (312.26 mm)  
- **Tread Lengths:** 36", 42", 48", 54", 60", 72"  
- **Safety Strip Width:** Two 3/4" (19 mm) inserts  
- **Safety Strip Spacing:** ~3/4" From Nose, 1 1/4" Between  
- **Safety Strip Material:** Carborundum  
- **Coordinating Landing Tile:** #969 3/16" Smooth Marble #40  
- **Weight Per Lineal Foot:** 2.5 lbs.  
- **Treads Per Carton:** 6

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