#70 Smooth Light-Duty Square Nose Tread

**Manufacturer**
Roppe Corporation  
1602 N. Union Street  
P.O. Box 1158  
Fostoria, Ohio USA 44830-1158  
Website - [www.roppe.com](http://www.roppe.com)

**Product Description**
Roppe Rubber Stair Tread are specifically designed for use on all interior stairs, including pan-filled concrete and wood steps. Roppe Rubber Stair Treads are made from specially formed compression-molded high-grade synthetic rubber compound and is non-conductive. Each Product is also a solid, homogeneous and resilient rubber stair tread.

**Features**
- **PVC Free**
- **Extremely Durable**
- **ADA Compliant**
- **Excellent Slip Resistance**
- **FloorScore® Certified**
- **Does Not Require A Finish**
- **Excellent Chemical Resistance**
- **Recyclable (IMPACT Program)**
- **Optimized For Visually Impaired**
- **Qualifies for LEED® Credits**

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**Technical Data**
- **LEED v2009 IEQ Credit 4.1:** Qualifies
- **LEED v2009 IEQ Credit 4.3:** Qualifies
- **ASTM F2169-Resilient Stair Treads:** Type TS, Class 1 & 2, Group 1 & 2, Grade 1
- **ASTM E648 (NFPA 253):** Critical Radiant Flux: Class I, > 0.45 W/cm²
- **ASTM E662 (NFPA 253):** Smoke Density: Passes, <450
- **CAN/ULC-S102.2 - Surface Burning:** FSR 115, SDS 275
- **ASTM F925:** Chemical Resistance: Passes
- **ASTM D2047 - Slip Resistance:** >0.6
- **ASTM F1514 - Heat Stability:** Passes
- **Acclimation Time:** 48 Hours
- **Storage & Acclimation Temperature:** 65 ° - 85 ° F

**Approved Adhesive**
(Visit our website for complete Adhesive recommendations)
- AW-510 Acrylic Wet-Set Adhesive
- EN-610 Epoxy Nose Filler Adhesive
- C-630 Contact Adhesive
- TP-620 Pressure Sensitive Tape
- MS-700 Modified Silane Adhesive
- EW-710 Epoxy Wet-Set Adhesive

**Installation**
(Visit our website for complete Installation instructions)
All materials are to be delivered to the installation location within 48 hours of installation in its original packaging with labels intact. Store products in a dry area protected from the weather with temperatures maintained between 65°F (19°C) and 85°F (30°C). DO NOT stack pallets. Remove all plastic wrapping and strapping from the pallets and un-box all material in the installation area at least 48 hours prior to installation. Stair Treads must be stored horizontally and placed on a smooth, level, dry surface, which supports the entire width of the stair treads. Ensure substrate is suitably prepared prior to installation.

**Maintenance**
(Visit our website for complete Maintenance instructions)
Sweep, dust mop or vacuum the stair treads to remove dirt and other particulates.

**Availability, Cost & Samples**
Roppe Flooring products are sold through distribution. To locate the nearest distributor, visit [www.roppe.com](http://www.roppe.com). Or send an email to solutions@roppe.com

**Technical Document Support**
Additional product resources and technical documents are available online at [www.roppe.com](http://www.roppe.com). For additional technical support, send an e-mail to solutions@roppe.com

**Warranty**
Roppe Provides a 3 year Limited Warranty on all Light Duty Stair Treads and a 5 year Limited Warranty on all Heavy Duty Stair Treads. For additional information, see associated Warranty documents.

*For complete adhesive, installation & maintenance instructions, visit [www.roppe.com](http://www.roppe.com)*