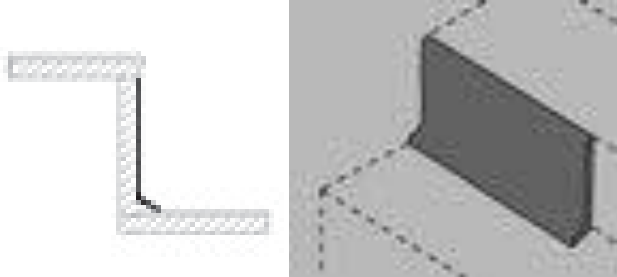


Manufacturer

Roppe Corporation
1602 N. Union Street
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Fostoria, Ohio USA 44830-1158
Website - www.roppe.com
t: (419) 435.8546
tf: (800) 537.9527
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e-mail: sales@roppe.com

Risers

Gauge: 0.100"
Height: 7"
Lengths: 36", 42", 48", 54", 60", 72", 84", 96"* , 108"*
Pieces per carton: 24
*Risers over 84" will be packaged 10 per carton.



Stringers

Gauge: 0.080"
Height: 10"
Length: 50'
Pieces per carton: 10



TECHNICAL DATA

Classification; ASTM F1861 & ASTM F2169

Type TS; Rubber, Vulcanized Thermoset
Group 1; Solid (homogeneous)
Class 1; Smooth

ASTM E 648 (NFPA 253), Critical Radiant Flux -

Class 1, > .45 W/cm²

ASTM E 662 (NFPA 258), Smoke Generation -

Passes, < 450

CAN/ULC-S102.2, Surface Burning - FSR 115, SDC 275

ASTM F 925, Resistance to Chemicals - Passes, List of Chemicals Available

ASTM F 1514, Heat Stability of Color - $\Delta E < 8$ Avg

Recommend Storage Temperature: 50° - 85° F

Acclimation Time: 48 Hours in Service Conditions

INSTALLATION

(Visit our website to refer to the Rubber Stair Tread, Risers & Stringers Installation & Technical Data Sheet for complete Installation instructions)

We recommend Roppe Rubber Risers and Stringers be installed by a competent Commercial Flooring Contractor with previously demonstrated capabilities to install Rubber Stair Treads, Risers and Stringers. We recommend the installer and/or project manager have completed some type of formal training, such as FCICA CIM Program, CFI, INSTALL and/or Manufacturer's (even competitors) training program. To maintain full warranties for Roppe Rubber Stair Treads, Risers and Stringers all recommendations provided by Roppe must be followed.

Approved Adhesives for Installation

- TP-620 Pressure Sensitive Tape
- AW-510 Acrylic Wet-Set Adhesive
- EW-710 Epoxy Wet-Set Adhesive
- C-630 Contact Adhesive

Failure to use Roppe recommended adhesives could result in voided product warranty

PRODUCT MAINTENANCE

Refer to Roppe Rubber Stair Tread Maintenance Information for detailed instructions

LIMITED WARRANTY

Limited Two (2) Year Warranty

*For complete adhesive, installation & maintenance instructions, visit www.roppe.com