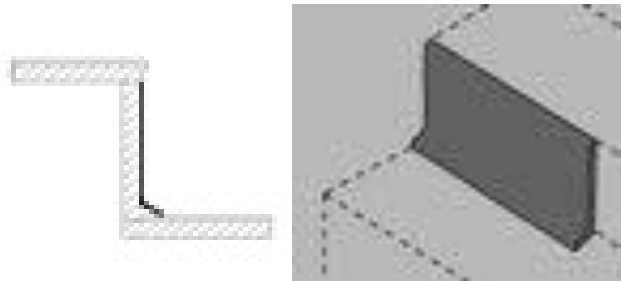


### Manufacturer

Roppe Corporation  
1602 N. Union Street  
P.O. Box 1158  
Fostoria, Ohio USA 44830-1158  
Website - [www.roppe.com](http://www.roppe.com)  
t: (419) 435.8546  
tf: (800) 537.9527  
f: (419) 435.1056  
e-mail: [sales@roppe.com](mailto:sales@roppe.com)

### Risers

Gauge: 0.100"  
Height: 7"  
Length: 50'



### Stringers

Gauge: 0.080"  
Height: 10"  
Length: 50'



### TECHNICAL DATA

#### Classification; ASTM F1861 & ASTM F2169

Type TV; Vinyl, Thermoplastic  
Group 1; Solid (homogeneous)  
Class 1; Smooth

#### ASTM E 648 (NFPA 253), Critical Radiant Flux -

Class 1, > .45 W/cm<sup>2</sup>

#### ASTM E 662 (NFPA 258), Smoke Generation -

Passes, < 450

#### ASTM F 925, Resistance to Chemicals - Passes, List of Chemicals Available

#### ASTM F 1514, Heat Stability of Color - $\Delta E < 8$ Avg

**Recommend Storage Temperature:** 50° - 85° F

**Acclimation Time:** 48 Hours in Service Conditions

**INSTALLATION** (Visit our website to refer to the Vinyl Stair Tread, Risers & Stringers Installation & Technical Data Sheet for complete Installation instructions)

We recommend Roppe Vinyl Risers and Stringers be installed by a competent Commercial Flooring Contractor with previously demonstrated capabilities to install Vinyl Stair Treads, Risers and Stringers. We recommend the installer and/or project manager have completed some type of formal training, such as FCICA CIM Program, CFI, INSTALL and/or Manufacturer's (even competitors) training program. To maintain full warranties for Roppe Vinyl Stair Treads, Risers and Stringers all recommendations provided by Roppe must be followed.

### Approved Adhesives for Installation

- TP-620 Pressure Sensitive Tape
- AW-510 Acrylic Wet-Set Adhesive
- EW-710 Epoxy Wet-Set Adhesive
- C-630 Contact Adhesive

Failure to use Roppe recommended adhesives could result in voided product warranty

### PRODUCT MAINTENANCE

Refer to Roppe Vinyl Stair Tread Maintenance Information for detailed instructions

### LIMITED WARRANTY

Limited Two (2) Year Warranty

\*For complete adhesive, installation & maintenance instructions, visit [www.roppe.com](http://www.roppe.com)